



DEPARTMENT OF TRANSPORTATION

Marc Elrich
County Executive

Christopher R. Conklin
Director

January 28, 2025

Mr. Phillip Estes, Planner III
UpCounty Planning Division
The Maryland-National Capital
Park & Planning Commission
2425 Reddie Dr
Wheaton, MD 20902

RE: Preliminary Plan No. 120250050
2811 14th Street NE Gospel Hall, Inc. Church
Preliminary Plan Letter

Dear Mr. Estes:

This letter replaces MCDOT's Preliminary Plan letter dated January 16, 2025.

We have completed our review of the revised preliminary plan uploaded to eplans on December 18, 2024. A previous version of the plans was reviewed by the Development Review Committee at its November 19, 2024, meeting. This plan is tentatively scheduled for the February 27, 2025, Planning Board meeting. We recommend approval of the plans subject to the following comments:

Significant Comments

1. Ednor Road is classified as an Area Connector with two travel lanes and a minimum right-of-way (ROW) of 80 feet. According to Plat #3948, the existing ROW is also 80 feet. Currently, Ednor Road functions as an open-section roadway.
2. The 2018 Bicycle Master Plan calls for a 10-foot-wide sidepath along Ednor Road. In coordination with MNCPPC, MCDOT, and SHA, construction of this facility will not be required. Instead, the Applicant is required to:

Office of the Director

101 Monroe Street, 10th Floor, Rockville, MD 20850 · 240-777-7170 · 240-777-7178 Fax
www.montgomerycountymd.gov/mcdot

- a. Provide a fee-in-lieu for the total cost of the sidepath construction at the right-of-way permit stage.
 - b. Grade the area for future construction of the sidepath.
 - c. Provide a Public Improvement Easement (PIE)/Public Access Easement (PAE) for a section of the sidepath described below under condition 3.
 - d. Construct a swale, following the design parameters under MC-2004.33.
 - e. Show transitions at both ends to show how the new frontage improvements will tie into the existing structures.
3. The certified preliminary plan shall reflect an 80-foot ROW with the following proposed frontage improvements extending from the edge of the centerline of the road to the edge of the property line along the entirety of the project's frontage (shown on Plan 07-120240150-003 V3):
 - 11-foot drive lane
 - 6-foot shoulder
 - 19-foot swale
 - 10-foot sidepath
 - 4-foot within the ROW
 - 6-foot within the Public Improvement Easement (PIE)/Public Access Easement (PAE)
 - 1-foot maintenance buffer
4. The applicant is responsible for providing a safe mid-block pedestrian crosswalk that provides access from the graded area intended for the sidepath to the existing sidewalk on the opposite side of Ednor Road. The applicant is responsible for providing receiving ADA ramps on both sides of Ednor Road and bridging the graded area intended for the sidepath to go over the storm drain ditch and connect to the receiving ramp.
 - a. Coordination with MCDOT, MNCPPC, and the Planning Department is required to finalize the location of the mid-block crossing at the right of way permit stage.
 - b. The crosswalk must be operating and installed prior to the occupancy permit of the building.
5. **Sight Distance:** A copy of the accepted Sight Distances Evaluation certification form is enclosed for your information and reference. The applicant is responsible to ensure sight distance which should be clear of any existing or proposed obstructions within the line of sight (tree trimming and/or removal, relocation of existing utility pole, removal of street parking etc.) to achieve a minimum sight distance in each direction.
6. **Storm Drain Study:** The storm drain analysis was reviewed and is acceptable to MCDOT. No improvements are needed to the downstream public storm drain system for this plan.

Standard Comments

7. All Planning Board Opinions relating to this plan or any subsequent revision, project plans or site plans should be submitted to the Department of Permitting Services (DPS) in the package for record plats, storm drain, grading or paving plans, or application for access permit. Include this letter and all other correspondence from this department.
8. Design all access points and alleys to be at-grade with the sidewalk, dropping down to street level between the sidewalk and roadway.
9. Forest Conservation Easements are NOT ALLOWED to overlap any easement.
10. Stop sign locations, crosswalks and markings will be shown on the signing and marking plans and be reviewed and approved at the right-of-way permit stage.
11. The owner will be required to submit a recorded covenant for the operation and maintenance of any private storm drain systems, and/or open space areas prior to MCDPS approval of the record plat. The deed reference for this document is to be provided on the record plat.
12. Relocation of utilities along existing roads to accommodate the required roadway improvements shall be the responsibility of the applicant.
13. Trees in the County rights of way – spacing and species to be in accordance with the applicable MCDOT standards. Tree planting within the public right of way must be coordinated with DPS Right-of-Way Plan Review Section.
14. Erosion and sediment control measures as required by Chapter 19 and on-site stormwater management where applicable shall be provided by the Developer (at no cost to the County) at such locations deemed necessary by MCDPS and will comply with their specifications. Erosion and sediment control measures are to be built prior to construction of streets, houses and/or site grading and are to remain in operation (including maintenance) as long as deemed necessary by MCDPS.
15. Posting of a right-of-way permit bond is a prerequisite to DPS approval of the record plat. The right-of-way permit will include, but not necessarily be limited to, the following improvements:
 - a. Buffers, grading, side drainage ditches and appurtenances, and street trees along Ednor Road per Significant Plan Review Comments.
 - b. Enclosed storm drainage and/or engineered channel (in accordance with the MCDOT Storm Drain Design Criteria) within the County rights-of-way and all drainage easements.
 - c. Permanent monuments and property line markers, as required by Section 50.4.3(G) of the Subdivision Regulations.

Thank you for the opportunity to review this preliminary plan. If you have any questions or comments regarding this letter, please contact me for this project at brenda.pardo@montgomerycountymd.gov or at (240) 777-7170.

Sincerely,

Brenda M. Pardo, Engineer III
Development Review Team
Office to Transportation Policy

[SharePoint\teams\DOT\Director's Office\Development Review\Brenda\Preliminary Plan\PP120240150 Addition to Glen Hills Section\120240150-Addition to Glen Hills Section-DOT Preliminary Plan Letter_1.28.25](#)

Attachments: Approved Sight Distance Study

cc: Correspondence folder FY 2025

| | | |
|-------|----------------|------------|
| cc-e: | Mark Terry | MCDOT DTEO |
| | Atiq Panjshiri | MCDPS RWPR |
| | Sam Farhadi | MCDPS RWPR |
| | Rebecca Torma | MCDOT OTP |



MONTGOMERY COUNTY, MARYLAND
DEPARTMENT OF TRANSPORTATION
DEPARTMENT OF PERMITTING SERVICES

SIGHT DISTANCE EVALUATION

Plan Number:

Project Name: Plymouth Brethren Christian Church

ENGINEER/ SURVEYOR CERTIFICATE

I hereby certify that this information is accurate and was collected in accordance with these guidelines

Signature

29914

PLS/PE MD Reg. No

7/15/24

Date

Montgomery County Review:

☒ Approved

☐ Disapproved:

By: Brenda M. Pardo

Date: 1/16/2025

| Ednor Road | | | | |
|---|-------------------|---------------|---------------|-----|
| CLASS | Country Connector | | | |
| SPEED (MPH) | 35 (Posted) | | | |
| APPROACHING MOTOR VEHICLES | | | | |
| VERTICAL | TARGET (FT) | MEASURED (FT) | OK? | |
| | L | 335 | 571 | Yes |
| R | 390 | 391 | Yes | |
| HORIZONTAL APPROACHING MOTOR VEHICLES | | | | |
| | Grade | TARGET (FT) | MEASURED (FT) | OK? |
| L | | 335 | 571 | Yes |
| R | | 390 | 391 | Yes |
| HORIZONTAL APPROACHING BIKEWAYS | | | | |
| | Grade | TARGET (FT) | MEASURED (FT) | OK? |
| L | | | | |
| R | | | | |
| HORIZONTAL APPROACHING SIDEWALK (IF DIRECTED) | | | | |
| | Grade | TARGET (FT) | MEASURED (FT) | OK? |
| L | | | | |
| R | | | | |
| COMMENTS | | | | |

FORM APPROVED

11.8.2023
Date

REVISED

Chief, Division of Transportation Engineering
Montgomery County Dept. of Transportation

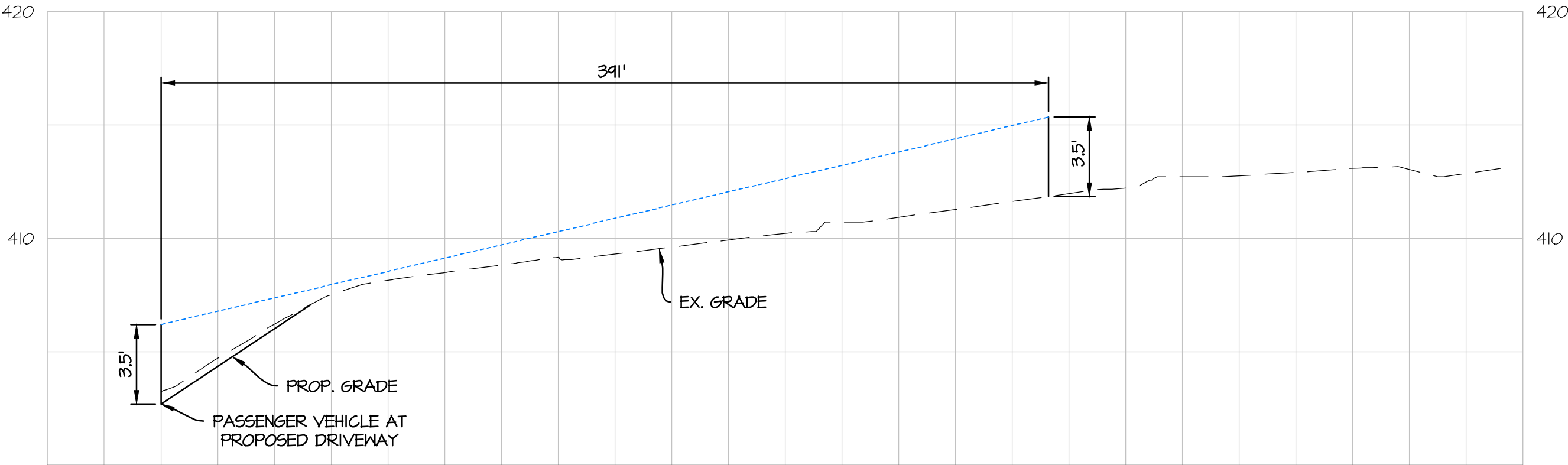
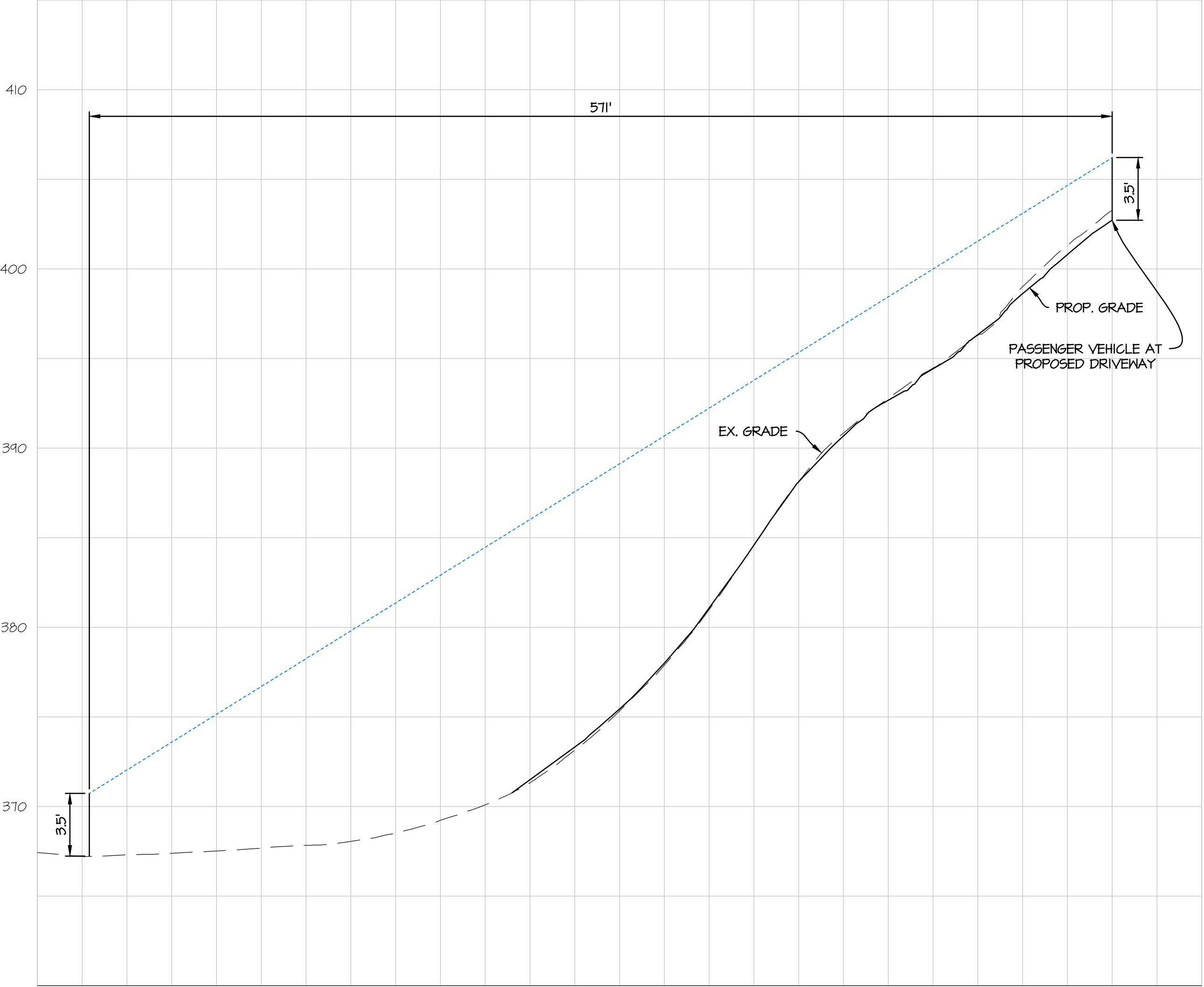
Chief, Land Development
Montgomery County Dept. of Permitting Services

Montgomery County
Department of Transportation

**Sight Distance
Review Form**

ISD-PRIV DW & EDNOR RD-LEFT

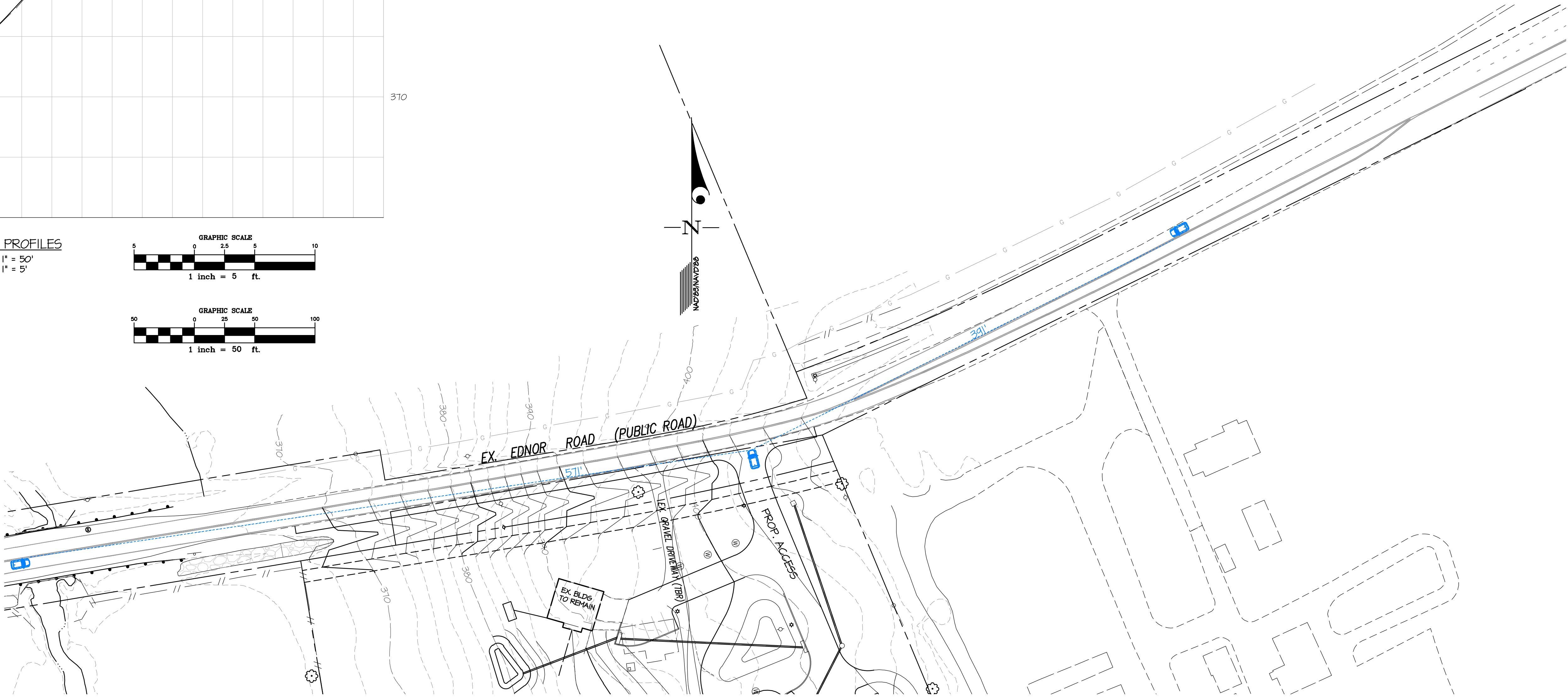
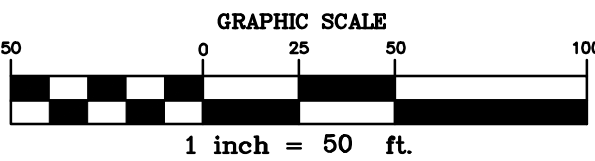
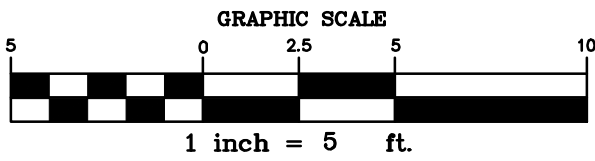
ISD-PRIV DW & EDNOR RD-RIGHT



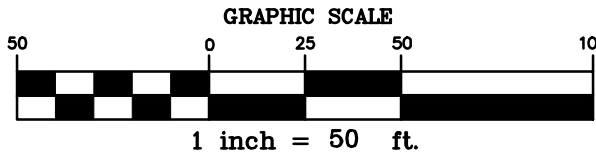
| POSTED SPEED = 35 MPH | | |
|---|----------|----------|
| | CASE B1 | CASE B2 |
| INTERSECTION SIGHT DISTANCE REQUIRED | 340 FEET | 335 FEET |
| INTERSECTION SIGHT DISTANCE LEFT AVAILABLE | 571 FEET | |
| INTERSECTION SIGHT DISTANCE RIGHT AVAILABLE | 341 FEET | |

NOTE: CASE B1 IS A LEFT TURN FROM STOP AND CASE B2 IS A RIGHT TURN FROM STOP.

SIGHT DISTANCE PROFILES
SCALE: HORZ. = 1" = 50'
VERT. = 1" = 5'



SIGHT DISTANCE PLAN VIEW
SCALE: 1" = 50'



L:\CADD\DRAWINGS\22159\PLANS BY GLW\EXHIBITS\SIGHT DISTANCE\22159-SIGHT DISTANCE.dwg
PLOTTED: 11/27/2024, 11:23 AM, LAST SAVED: 11/27/2024, 11:23 AM, PLOTTED BY: David Cha



3909 NATIONAL DRIVE | SUITE 250 | BURTONSVILLE, MD 20866 | GLWPA.COM
PHONE: 301-421-4024 | BAL: 410-880-1820 | DC&VA: 301-989-2524 | FAX: 301-421-4186

| | | | | |
|--------------|--|----------|----|-------|
| DESIGNED BY: | | | | |
| TMS | | | | |
| DRAWN BY: | | | | |
| TMS | | | | |
| CHECKED BY: | | | | |
| DHC | | | | |
| DATE | | REVISION | BY | APP'R |

| | | | | | |
|--|-------------------|---------------------------|------------------------------------|--|-----------------------------|
| PREPARED FOR: WALTER BOWIE 211 EDNOR ROAD SILVER SPRING, MARYLAND 20905 ATTN: WALTER BOWIE | SCALE AS SHOWN | ZONING RE-2 | SIGHT DISTANCE EXHIBIT | | G. L. W. FILE No. |
| | DATE NOV. 2024 | TAX MAP - GRID JS - 43 | PLYMOUTH BRETHERN CHRISTIAN CHURCH | | 22159 |
| | | | PARCEL 542 L. 3137, F. 52 | | SHEET 1 OF 1 |
| | | | ELECTION DISTRICT No. 5 | | MONTGOMERY COUNTY, MARYLAND |



DEPARTMENT OF PERMITTING SERVICES

Marc Elrich
County Executive

Rabbiah Sabbakhan
Director

January 14, 2025

Mr. Timothy Longfellow, P.E.
Gutschick, Little & Weber, P.A.
3909 National Drive, Suite 250,
Burtonsville, MD 20866

Re: **COMBINED STORMWATER MANAGEMENT
CONCEPT/SITE DEVELOPMENT
STORMWATER MANAGEMENT PLAN** for
2811 14th Street NE Gospel Hall, Inc.
Preliminary Plan #: 120250050
SM File #: 295184
Tract Size/Zone: 15 Ac, 653256 Sq Ft/RE-2
Total Concept Area: 6.3 Ac, 275386 Sq Ft
Parcel(s): P542
Watershed: Northwest Branch, Class IV
Redevelopment (Yes/No): NO

Dear Mr. Longfellow:

Based on a review by the Department of Permitting Services Review Staff, the stormwater management concept for the above-mentioned site is **acceptable**. The plan proposes to meet required stormwater management goals via the use of Drywells, Landscape Infiltration, and Micro-Bioretenation. The plan proposes overtreatment within lots 1 & 2 to account for impervious sidewalk proposed within the public ROW.

The following items will need to be addressed during the detailed sediment control/stormwater management plan stage:

1. A detailed review of the stormwater management computations will occur at the time of detailed plan review.
2. An engineered sediment control plan must be submitted for this project.
3. All filtration media for manufactured best management practices, whether for new development or redevelopment, must consist of MDE approved material.
4. A Floodplain District Permit may be determined necessary to obtain at time of detailed plan review stage.
5. An additional geotechnical soil analysis to support proposed Micro-Bioretenation 4 will be necessary, as the original soil bore terminates above the proposed depth of the proposed facility.

This list may not be all-inclusive and may change based on available information at the time.



2425 Reedie Drive, 7th Floor, Wheaton, Maryland 20902 | 240-777-0311
www.montgomerycountymd.gov/permittingervices

Mr. Timothy Longfellow, P.W.
January 14, 2025
Page 2 of 2

Payment of a stormwater management contribution in accordance with Section 2 of the Stormwater Management Regulation 4-90 **is not required**.

This letter must appear on the sediment control/stormwater management plan at its initial submittal. The concept approval is based on all stormwater management structures being located outside of the Public Utility Easement, the Public Improvement Easement, and the Public Right of Way unless specifically approved on the concept plan. Any divergence from the information provided to this office; or additional information received during the development process; or a change in an applicable Executive Regulation may constitute grounds to rescind or amend any approval actions taken, and to reevaluate the site for additional or amended stormwater management requirements. If there are subsequent additions or modifications to the development, a separate concept request shall be required.

If you have any questions regarding these actions, please feel free to contact Alex Weintraub at 240-777-6356.

Sincerely,

Mark Etheridge

Mark Etheridge, Manager
Water Resources Section
Division of Land Development Services

cc: Neil Braunstein
SM File # 295184

Lot 1
ESD: Required/Provided 803 cf / 987 cf
PE: Target/Achieved: 1"/1.23"
STRUCTURAL: N/A cf
WAIVED: N/A cf.

Lot 2
ESD: Required/Provided 7352 cf / 7907 cf
PE: Target/Achieved: 1"/1.08"
STRUCTURAL: N/A cf
WAIVED: N/A cf.

ROW
ESD: Required/Provided 307 cf / 0 cf
PE: Target/Achieved: 1"/0"
STRUCTURAL: N/A cf
WAIVED: N/A cf.



**Department of Permitting Services
Fire Department Access and Water Supply Comments**

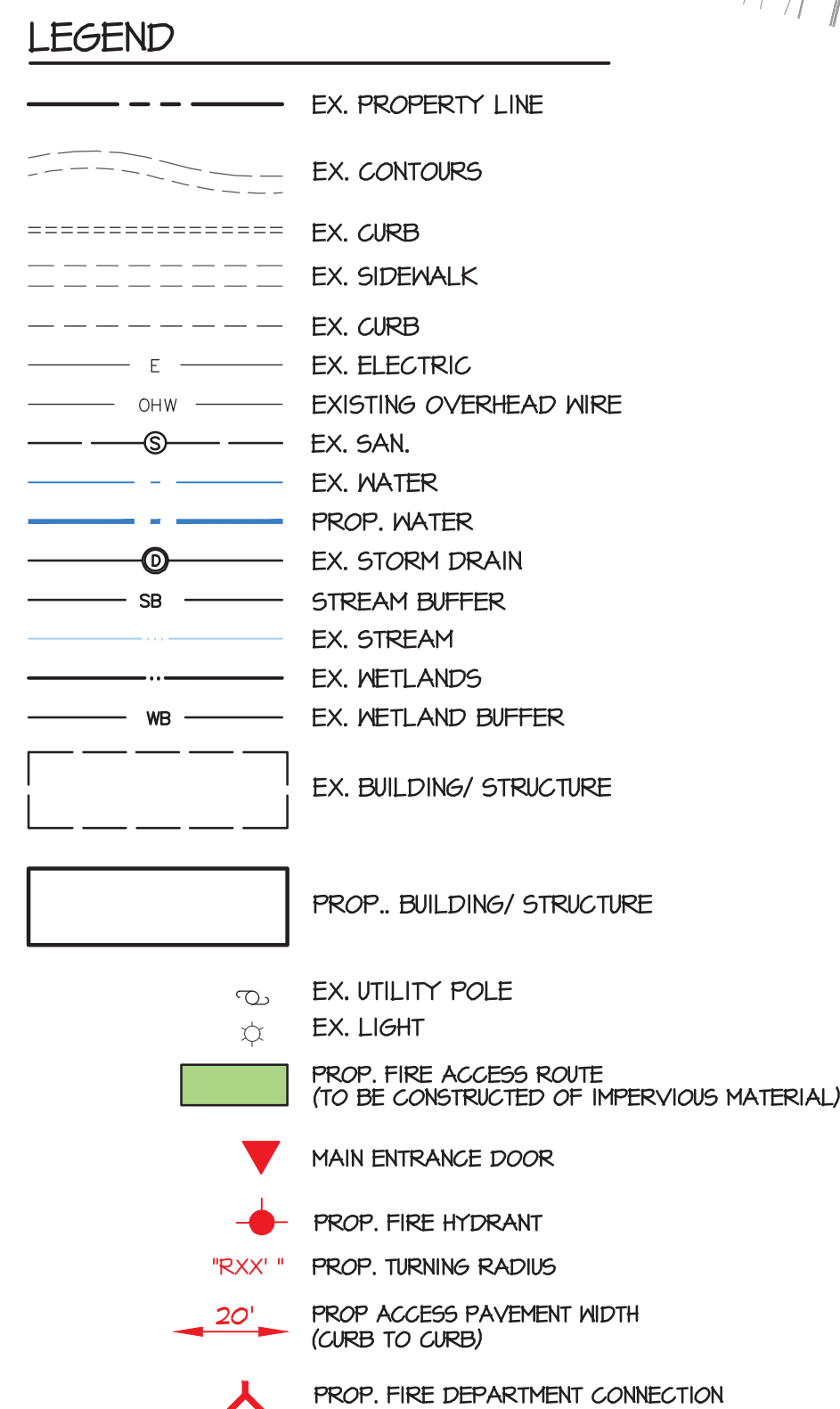
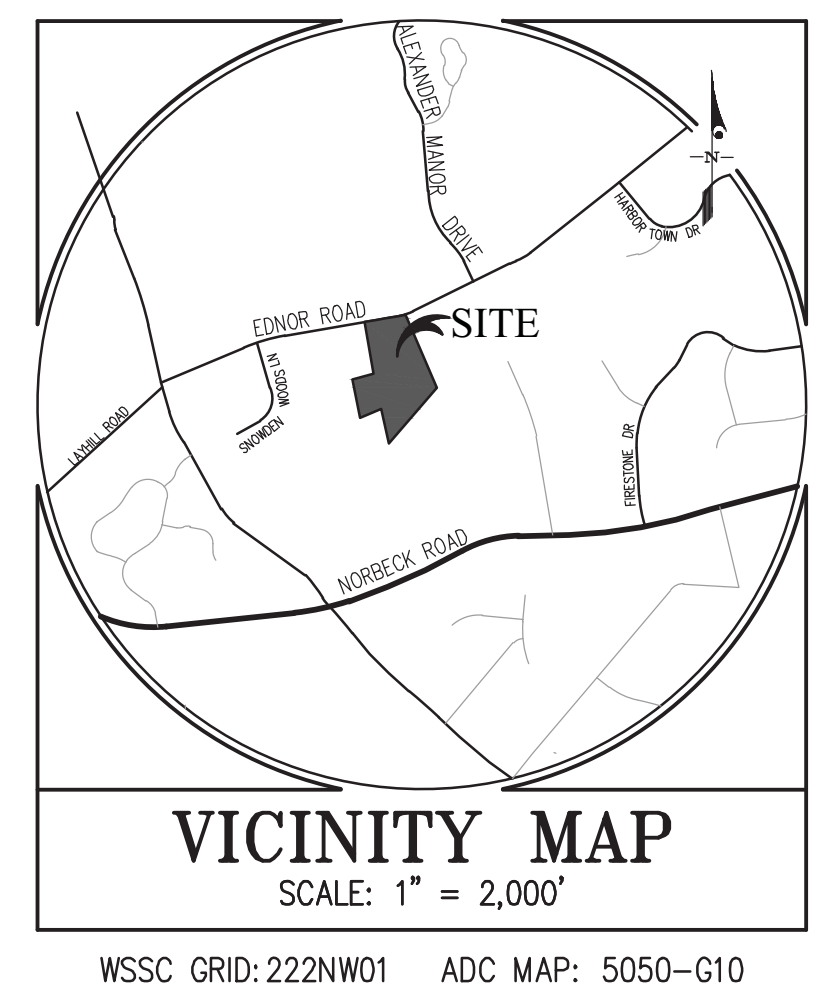
DATE: 18-Apr-25
TO: Tim Longfellow
Gutschick Little & Weber, PA
FROM: Marie LaBaw
RE: 2811 14th St NE Gospel Hall, Inc Church
120250050

PLAN APPROVED

1. Review based only upon information contained on the plan submitted **17-Apr-25** .Review and approval does not cover unsatisfactory installation resulting from errors, omissions, or failure to clearly indicate conditions on this plan.
2. Correction of unsatisfactory installation will be required upon inspection and service of notice of violation to a party responsible for the property.

***** Submit to DPS Commercial Building for fire protection system permit prior to cistern construction. Cistern and dry hydrant installation required prior to occupancy. *****

*****5/20/2025 Update approval package with sealed water supply calculation report *****



DRIVEWAY ENTRANCE RADII COMPUTATION:
TOTAL PAVING EDNOR ROAD = 28'
TOTAL PAVING DRIVEWAY ENTRANCE = 24'
 $28' + 24' = 52'$
 $52' / 2 = 26'$
 $26' - 20' = 6'$
 $25' \text{ MIN.} - 6' = 19' \text{ MIN. RADII}$

FIRE CODE ENFORCEMENT

Fire Department Access Review

Review based only upon information contained on this plan. Does not cover unsatisfactory layout resulting from omissions, errors or failure to clearly indicate conditions on this plan. Correction of such unsatisfactory layout to afford required access will be required if found upon inspection after installation

BY: SAC FM: DPS DATE: 4/18/2025

PROFESSIONAL CERTIFICATION

I hereby certify that to the best of my knowledge, information and the belief that the plan shown hereon: is true and correct; has been prepared in accordance with the Subdivision Regulations of Montgomery County, Maryland; and the boundary has been field surveyed. I hereby certify that these plans were prepared or approved by me, and that I am a duly licensed Professional Engineer under the laws of the State of Maryland.

License No.: 29914
Expiration Date: January 20, 2026

April 1, 2025
Date

Tim Longfellow
Professional Engineer
Gutschick, Little & Weber, P.A.

MNCPPC PRELIMINARY PLAN No. 120250050

PREPARED FOR:
EDNOR LAND, LLC
C/O: WALTER BOWIE
WISCONSIN AVENUE, #1000W
HESDA, MARYLAND 20814

SCALE
1" = 50'

DATE
JUNE 2024

| | |
|-------------|-------|
| ZONING | RE-2 |
| TAX MAP - G | JS-43 |

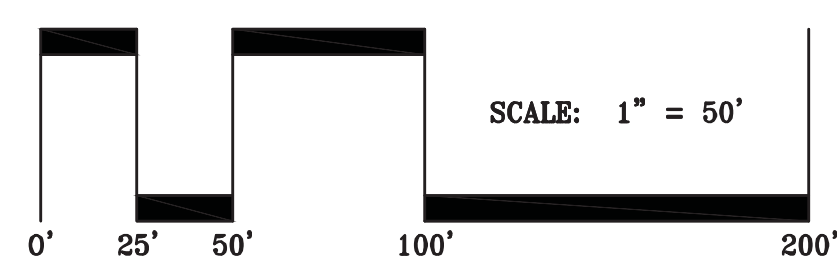
FIRE ACCESS PLAN

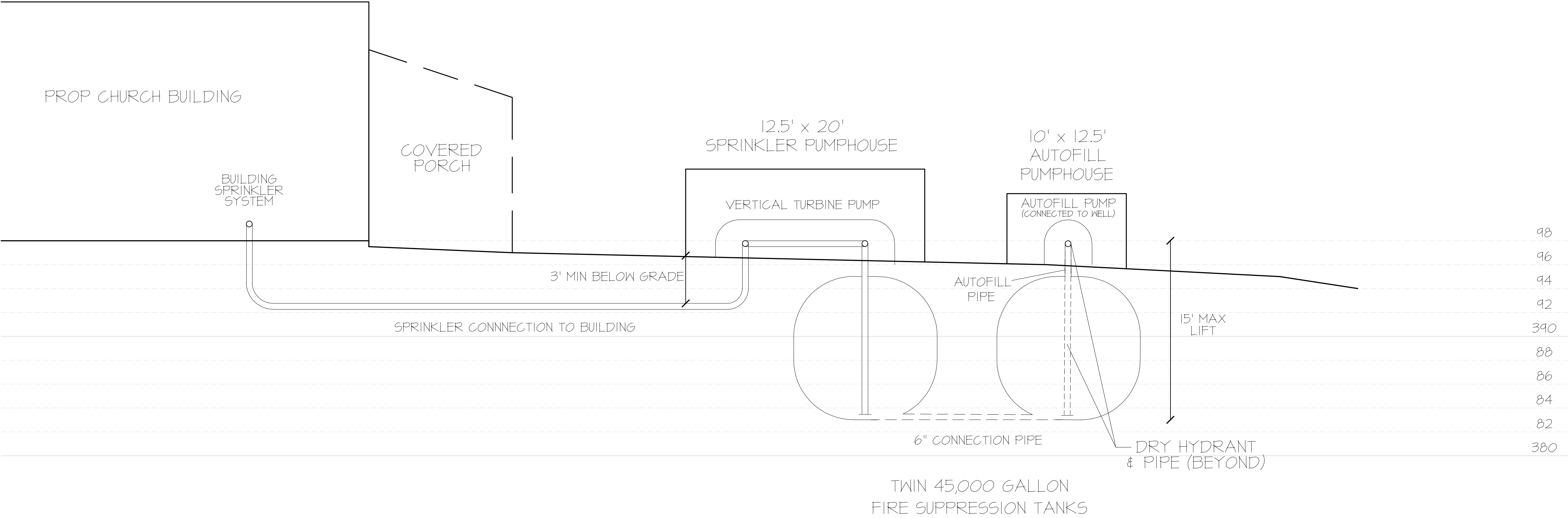
2811 14th Street NE Gospel Hall, Inc. Church
211 EDNOR ROAD
PARCEL 542
L. 3137 F. 52

| |
|-------------------|
| G. L. W. FILE No. |
| 22159 |
| SHEET |
| 1 OF 1 |

ELECTION DISTRICT No. 05

MONTGOMERY COUNTY, MARYLAND





FIRE SUPPRESSION SYSTEM PROFILE



PROJECT NAME

Ednor Road Church

NFPA Fire Flow Calculation

211 Ednor Road, Silver Spring, MD

DATE SUBMITTED

February 14, 2025

NFPA Fire Flow Calculation

Prepared for:

Marie Labaw PhD, PE

Fire Department Access and Water Supply
Montgomery County Department of Permitting
Services

| | |
|---------------------------------|---|
| INTRODUCTION..... | 1 |
| APPLICABLE CODES | 1 |
| APPLICABILITY OF CODES..... | 1 |
| CALCULATION REQUIREMENTS | 1 |
| CALCULATION..... | 3 |
| CONCLUSIONS:..... | 4 |
| APPENDIX 1 – EXPOSURES | |
| APPENDIX 2 – BUILDING ELEVATION | |

INTRODUCTION

This report has been prepared by Bowman Fire & Life Safety, Inc. (Bowman FLS) to calculate the size of the underground fire water storage tank required at 211 Ednor Road, Silver Spring, Maryland. The project consists of constructing a new church and due to the remoteness of the site location an underground fire water storage tank is required for fire flow.

APPLICABLE CODES

The applicable provisions of the following codes and standards have been reviewed to the degree necessary based on the scope of our work:

- Code of Maryland Regulations (COMAR)
- Code of Montgomery County Regulations (COMCOR)
- ER #14-24, December 10, 2024 which adopts NFPA 1 (2021 edition), NFPA 1142(2017 edition), and NFPA 1141 (2017 edition)
- ER #13-24, December 10, 2024 which adopts the IBC (2021 edition)
- 2021 International Building Code, with Montgomery County Amendments
- 2021 NFPA 1, with Montgomery County Amendments
- 2019 NFPA 13, with Montgomery County Amendments
- 2017 NFPA 1142, with Montgomery County Amendments

APPLICABILITY OF CODES

- COMCOR 22.00.07.81 adopts and modifies NFPA 1 (2021 edition) section 18.3.1.1 to adopt the NFPA 1142, Standard for Fire Protection Infrastructure for Land Development in Suburban and Rural Areas, 2017 edition. These apply to all new community and commercial development or redevelopment projects. Where conflicts exist between NFPA 1 and NFPA 1142, the most stringent requirements apply.

CALCULATION REQUIREMENTS

In accordance with the COMCOR/ER #14-24 and NFPA 1, the most stringent of the following 3 fire flow calculations will determine the size of tank required. Each corresponds to the appropriate calculation in the "CALCULATION" section.

1. NFPA 1, 18.3.1 states that an approved water supply capable of supplying the required fire flow for fire protection shall be provided to all premises.

- 18.3.1.1 is deleted and reworded by COMCOR/ER #14-24 section 22.00.07.97 to state that in non-municipally supplied areas, static water sources must comply with the 2017 edition of NFPA 1142.
 - 18.3.1.1(2) goes on to state that if an acceptable water supply does not exist on-site and within 1,000 feet of the structure(s) for any new commercial development or redevelopment, the applicant must install a new, or upgrade an existing, on-site water supply that is acceptable to the Director. Along with this requirement, a dry hydrant in accordance with Chapter 8 of NFPA 1142 must be located along the fire apparatus access road (18.3.1.1(2)(a)) and the approved water supply must comply with NFPA 1, Section 18.4 (Fire Flow Requirements for Buildings) (18.3.1.1(2)(b)).
2. NFPA 1, Chapter 18.4.5 provides the minimum fire flow requirements for a building based on occupancy type, Fire Flow Area, and whether the building is provided with sprinkler protection throughout.
 3. NFPA 1, Section 18.4.5.4 requires that the water supply be capable of delivering the larger of the sprinkler flow demand or the fire flow demand.

CALCULATION

Listed below are the three calculations for determining required fire flow in accordance with COMCOR/ER #14-24.

| | |
|------------------------------|---|
| <u>Occupancy Hazard:</u> | Classification Number 6 |
| <u>Type of Construction:</u> | NFPA Type V(000), IBC Type 5-B |
| <u>Structure Dimensions:</u> | Total Volume = 345,545 ft ³ (see Appendix 2) |
| <u>Exposures, if any:</u> | None (see Appendix 1) |

1. NFPA 1142 Calculation:

- The building does not have exposures per section 4.1.5 because the closest building will be a single-family dwelling approximately 144' away (see Appendix 1).
Calculation in section 4.2 shown below applies:
- $WS_{min} = \frac{VS_{tot}}{OHC} (CC) = \frac{345,545}{6} (1.5) = \mathbf{86,387 \text{ gal}}$
 - WS_{min} = minimum water supply in gal
 - VS_{tot} = total volume of structure in ft³ = 345,545 ft³ (see Appendix 2)
 - OHC = occupancy hazard classification number = 6 (NFPA 1142, 5.2.4.2(10))
 - CC = construction classification number = 1.5 (NFPA 1142, Table 6.2.1, for Type V (000))

2. NFPA 1, Chapter 18 Calculation:

- In accordance with table 18.4.5.2.1, the required fire flow for a Type V(000) building between 11,301-13,400 sf is 3,000 gpm at 20 psi for a duration of 3 hours. Section 18.4.5.3.3 allows the duration to be reduced to 2 hours for fully sprinklered buildings.
 - Section 18.4.5.3.2 allows a 75% reduction in required fire flow for fully sprinklered buildings but no less than 1000 gpm. 1000 gpm over 2 hours results in a minimum tank capacity of 1000 gpm x 120 minutes = **120,000 gallons**.
 - Section 18.4.5.3.2 allows the reduction to be as low as 600gpm where quick response sprinklers are used. A 75% reduction from 3,000 gpm results in 750 gpm over 3 hours. 750 gpm over 2 hours results in a minimum tank capacity of 750 gpm x 120 minutes = **90,000 gallons**.

3. NFPA 13 (Automatic Sprinkler System) high level calculation:

- Typical hazard classification: Light Hazard
 - 0.1 gpm/ft² over the most remote 1,500 ft² (see remote area changes below)
- System Remote Area Changes:
 - No Quick Response Reduction due to building height
 - Sloped ceiling increase of 30% added to 1,500 ft² minimum remote area to increase to 1,950 ft²
- Estimated sprinkler demand:
 - Minimum flow required: $0.10 \text{ gpm/ft}^2 * 1,950 \text{ ft}^2 = 195 \text{ gpm}$
 - Additional flow for balancing: $1.5 * 195 = 293 \text{ gpm}$
 - Hose Stream Allowance: 100 gpm
 - Total required flow: 393 gpm
 - Duration (NFPA 13, table 19.3.3.1.2): 30 minutes
 - Tank capacity required: $393 \text{ gpm} \times 30 \text{ minutes} = \mathbf{11,790 \text{ gallons}}$

CONCLUSIONS:

- NFPA 1142 minimum tank capacity: 86,387 gallons
- NFPA 1, Chapter 18 minimum tank capacity: 90,000 gallons
- NFPA 13, Sprinkler minimum tank capacity: 11,790 gallons

NFPA 1, Chapter 18 has the most stringent requirements for fire flow demand and therefore the underground tank must be designed for a minimum of **90,000 gallons** in accordance with the applicable requirements of COMCOR/ER #14-24 section 22.00.07.97.

Report Prepared By:

Brad Hagemann, PE
Fire Protection Engineer

Reviewed By:

Will Higgins, PE
Senior Fire Protection Engineer



Professional Certification. I hereby certify that these documents were prepared or approved by me, and that I am a duly licensed professional engineer under the laws of the State of Maryland,
License No. 42244
Expiration Date: 01/18/2027

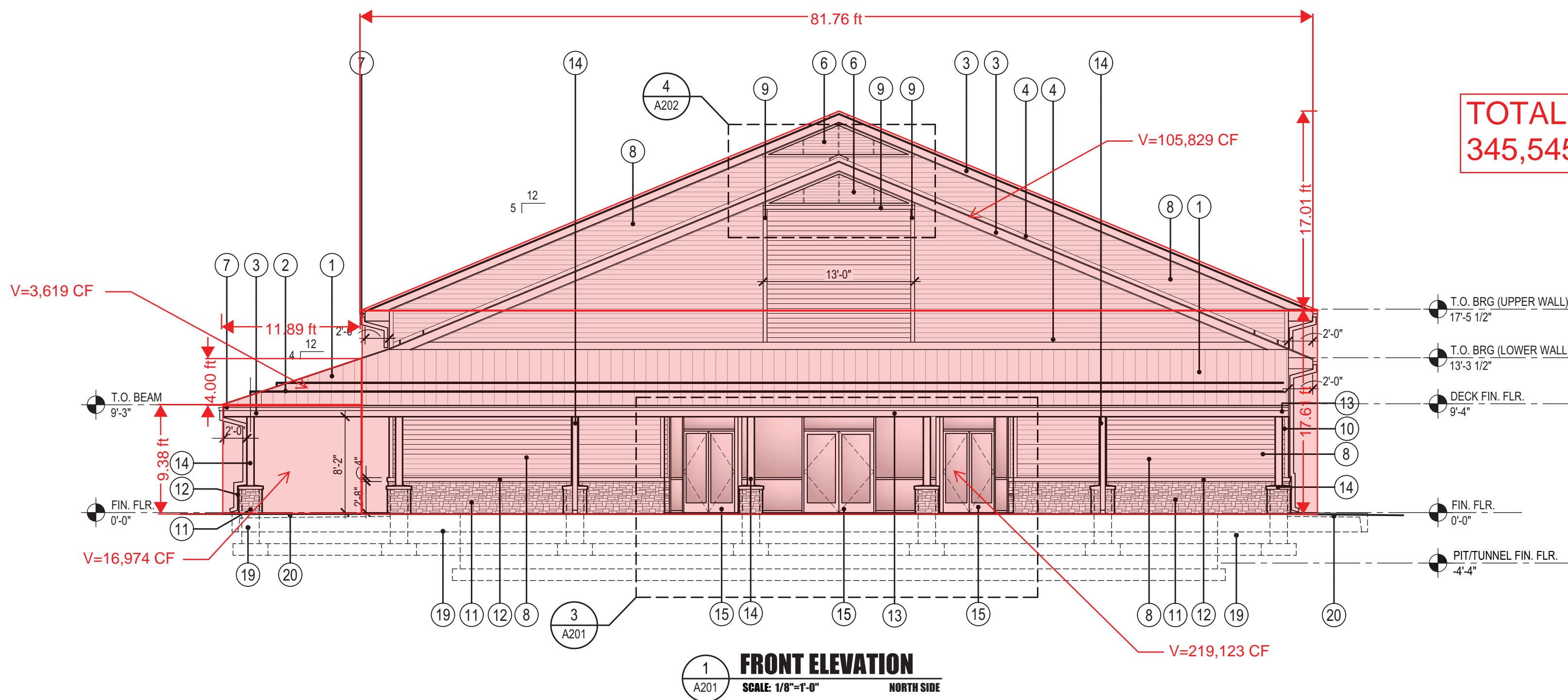
Exposures

211 Ednor Road

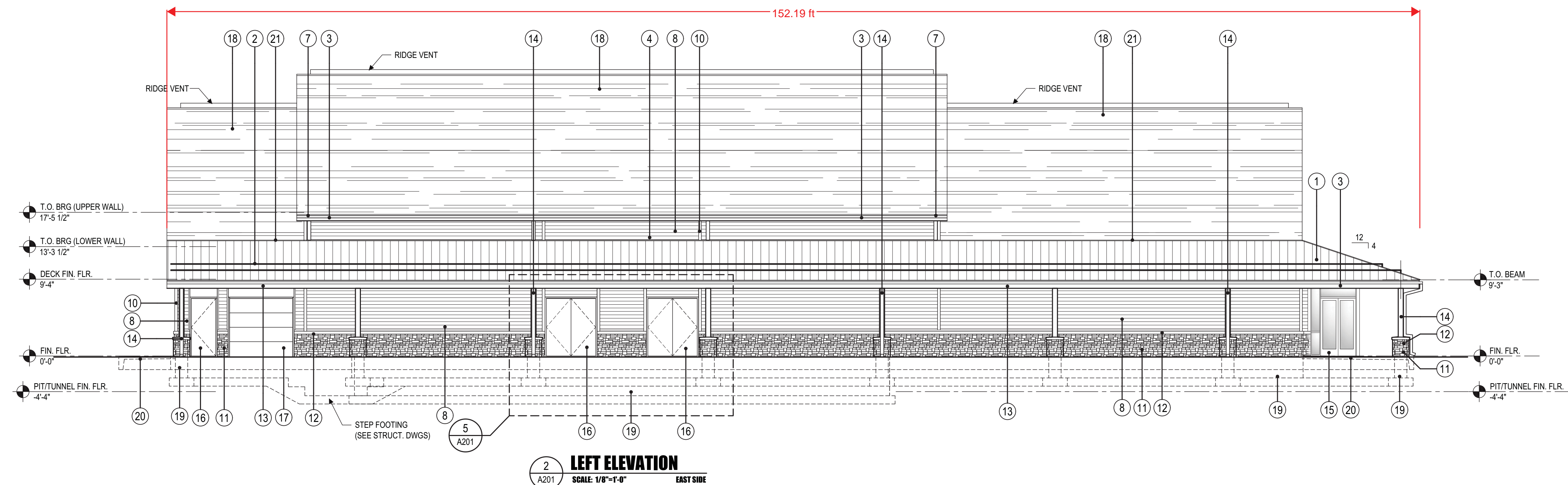
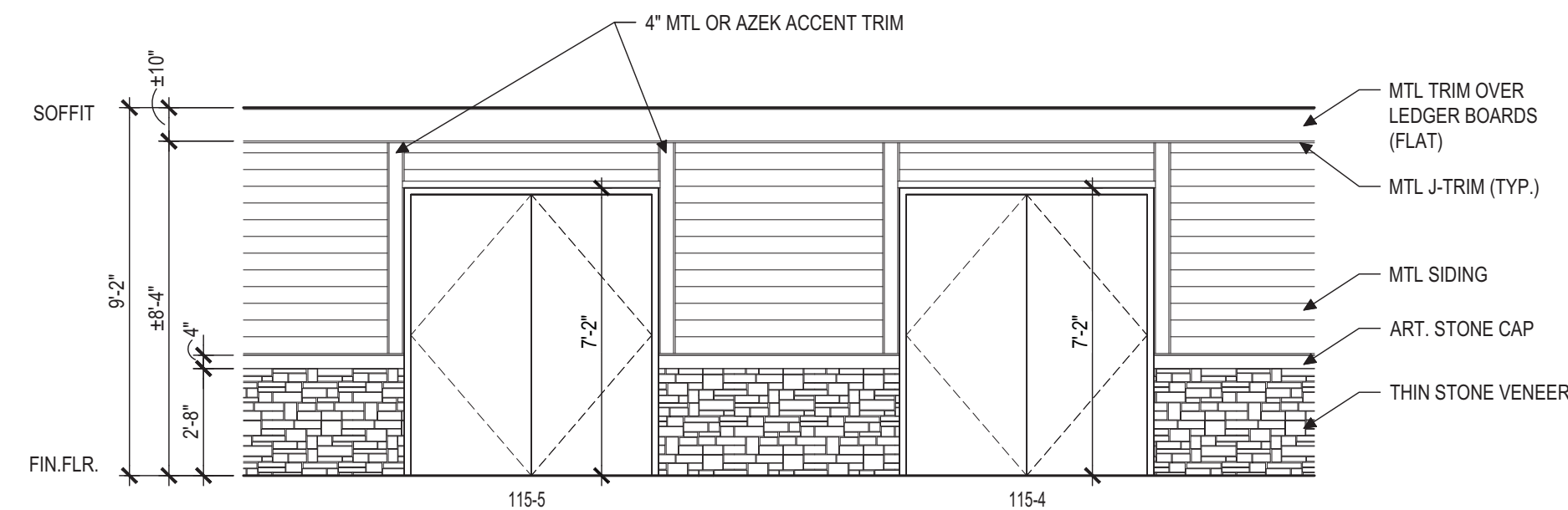


Sample Building Elevation – Building Volume

1/20/2023 10:04 PHILADELPHIA MEETING GROUP/PRODUCTION/001-A201 EXTERIOR ELEVATIONS.DWG 06-06-20 10:57 AM PRINTED BY: USER1

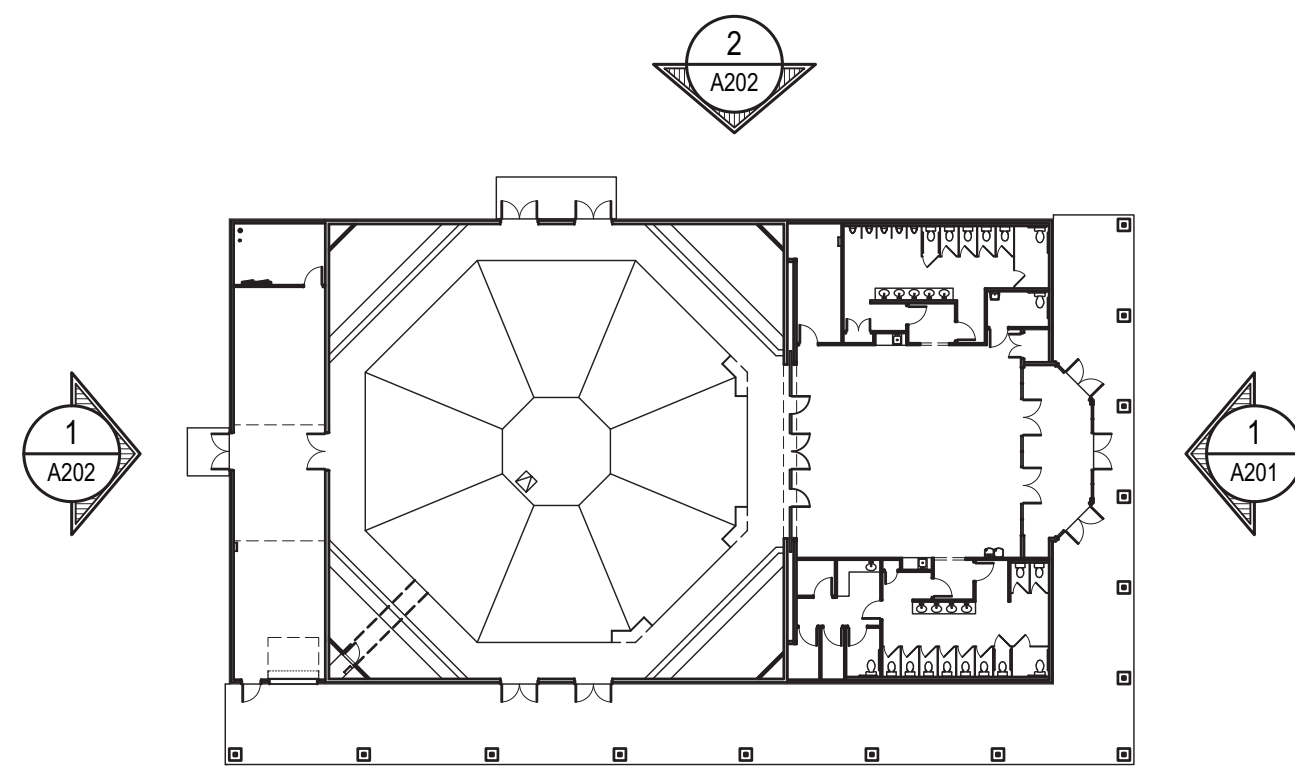
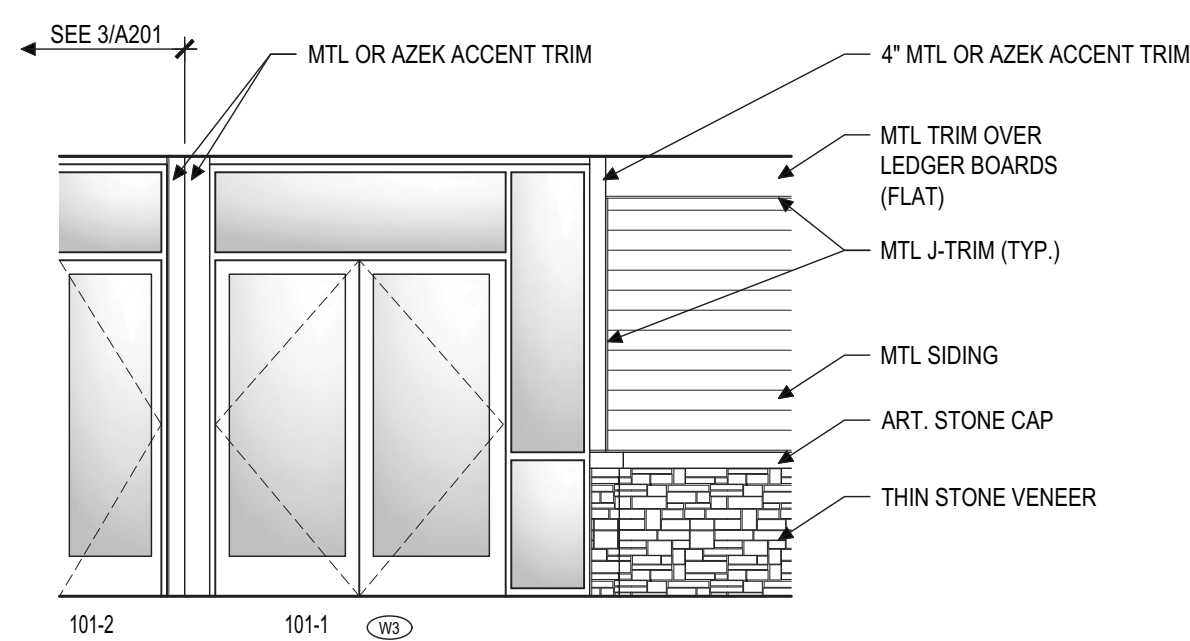
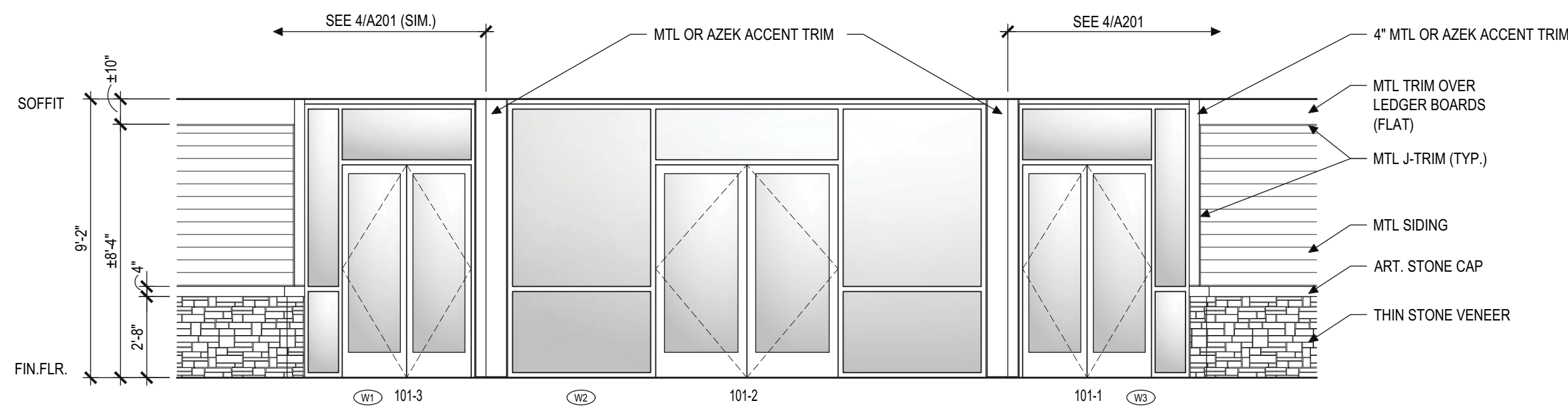


TOTAL VOLUME =
345,545 CUBIC FEET

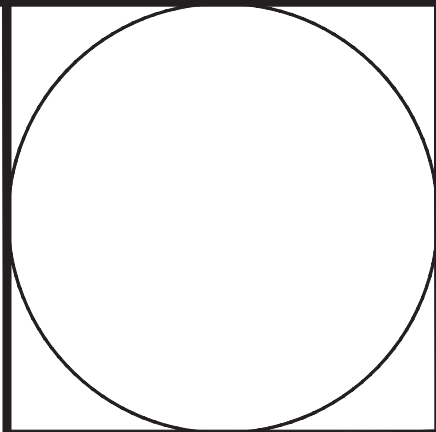


ELEVATIONS KEY NOTES

| | |
|----|--|
| 1 | STANDING SEAM METAL ROOF (MANUF. AND COLOR T.B.D.) |
| 2 | SNOWICE RAIL (DBL ROWS) (MANUF. AND COLOR T.B.D.) |
| 3 | METAL WRAPPED FASCIA/RACK BOARD, 24 GA. (MANUF. AND COLOR T.B.D.) |
| 4 | METAL WALL FLASHING (MANUF. AND COLOR T.B.D.) |
| 5 | 3'x3' METAL WALL LOUVERS (HVAC) |
| 6 | METAL LOUVER (ATTIC VENTING) (MANUF. AND COLOR T.B.D.) |
| 7 | METAL GUTTER AND DOWNSPOUT (EXTEND TO ROOF, GRADE, OR RAINWATER COLLECTOR) (MANUF. AND COLOR T.B.D.) |
| 8 | METAL SIDING (MANUF. AND COLOR T.B.D.) |
| 9 | 4" METAL ACCENT TRIM (MANUF. AND COLOR T.B.D.) |
| 10 | 4" METAL ACCENT/CORNER TRIM (MANUF. AND COLOR T.B.D.) |
| 11 | THIN STONE (MANUF. AND COLOR T.B.D.) |
| 12 | STONE CAP (MANUF. AND COLOR T.B.D.) |
| 13 | METAL WRAPPED BEAM, 24 GA. (MANUF. AND COLOR T.B.D.) |
| 14 | METAL WRAPPED COLUMN OR AZEK (MANUF. AND COLOR T.B.D.) |
| 15 | STOREFRONT ENTRANCE DOOR SYSTEM (SEE DOOR SCHEDULE DWG A401) (ANODIZED, KAWNEER OR EQUAL) |
| 16 | HOLLOW METAL DOOR AND FRAME (SEE DOOR SCHEDULE A601) (MANUF. AND COLOR T.B.D.) |
| 17 | OVERHEAD GARAGE DOOR (SEE DOOR SCHEDULE A601) (MANUF. AND COLOR T.B.D.) |
| 18 | ASPHALT SHINGLE ROOF |
| 19 | FOOTING & FOUNDATION/PIER WALL (SEE STRUCT. DRAWINGS) |
| 20 | CONC. SLAB (SEE SECTIONS) |
| 21 | METAL ROOF FLASHING |



PRELIMINARY CODE REVIEW



HEX 9 ARCHITECTS
An LLC Company
JOSEPH TURNOWCHYK, AIA, NCARB

ALL CONTRACTORS ARE TO VERIFY ALL DIMENSIONS, FIELD CONDITIONS AND THE WORK OF OTHER TRADES BEFORE PROCEEDING WITH THEIR WORK.

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REVISIONS

| NUMBER | DATE | REVISED BY |
|--------|------|------------|
| | | |
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| | | |
| | | |
| | | |

DATE SEPTEMBER 05, 2023

DRAWN BY CC

PROJECT NUMBER 23104

MIDDLETOWN TOWNSHIP
DELAWARE COUNTY

NEW FACILITY FOR:
PHILADELPHIA MEETING GROUP
47 N. MIDDLETOWN RD.
MEDIA, PA 19063
EXTERIOR ELEVATIONS

A201

DRAWING NUMBER

Tank Submittals

**Ednor Road Church
Montgomery County, MD**

Prepared for:

GLW
Phone: 301-421-4024
Attention: Thomas Zyla

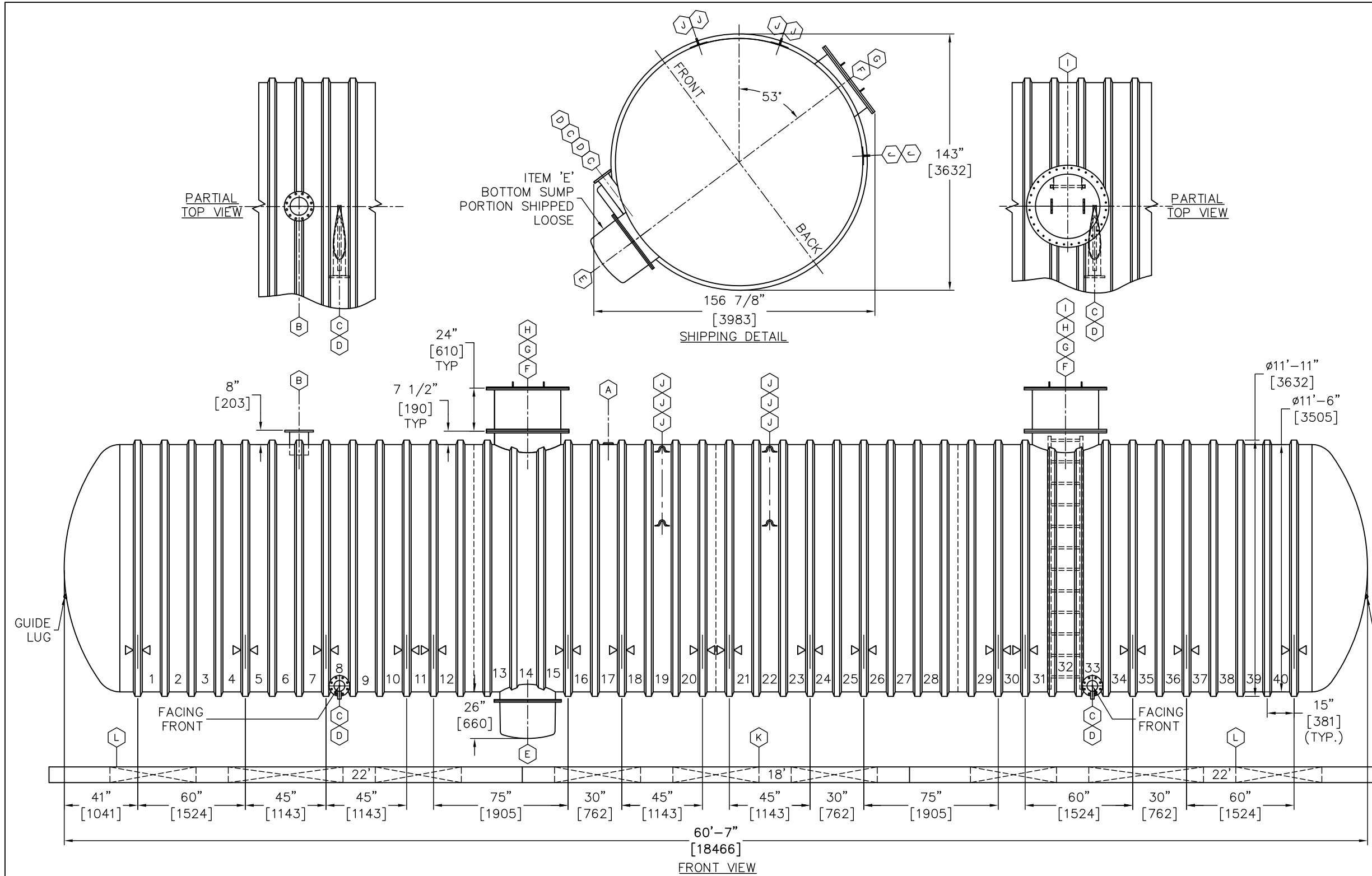
Prepared By:

Tanks Direct
8580 Laureldale Drive
Laurel, MD 20724
Eileen Grant
Phone: 301-395-7506
Eileen.Grant@tanksdirect.com

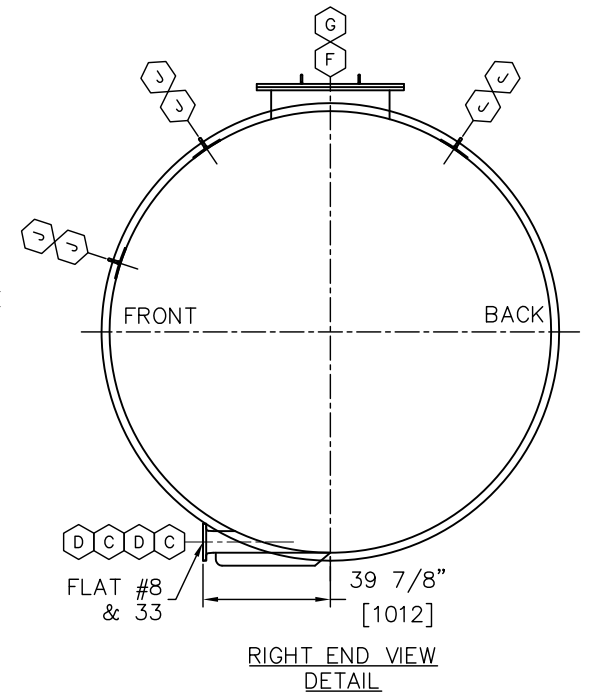
Documents Included:

- **Xerxes – 45,000 Gallon SW MTO UST – Tank Drawing**
- **Xerxes – 45,000 Gallon SW MTO UST – Installation Instructions**
- **Xerxes – 45,000 Gallon SW MTO UST – Back fill Guidelines**
- **Xerxes – 45,000 Gallon SW MTO UST – Anchoring System**
- **36" Manway w/Manway Extension**
- **FRP Ladders**
- **6" Full Coupling w/PVC Down Pipe and Anti-Vortex Plate**
- **10" Flange – Vent**
- **Tank Fittings**
- **42" Watertight Manhole Cover at Grade**
- **6" Dry Hydrant Connection**
- **8" Cistern Vent w/Sight Assembly**
- **4" Fill Connection**

Xerxes – (2) 45,000 Gallon SW MTO UST's
Tank Drawings



- NOTES:
1. ALL DIMENSIONS SHOWN ARE IN FEET/INCHES. DIMENSIONS IN BRACKETS ARE IN mm.
 2. DRAWING EXPIRATION: DRAWING VALID FOR SIX (6) MONTHS FROM DATE OF LAST REVISION. XERXES RESERVES THE RIGHT TO REVIEW AND UPDATE.
 3. ROTATE SHIPMENT ON TRAILER TO AVOID COMPONENT DAMAGE
 4. REFERENCE DOCUMENT "LARGE BOTTOM SUMP INSTALLATION INSTRUCTIONS, FIGURE 2-1" FOR SETTING THE TANK ON THE GROUND IN A ROTATED POSITION.
 5. 12' TANKS WITH A CAPACITY OF 20,000 U.S. GALLONS OR LARGER MAY REQUIRE LARGER DEADMEN THAN THOSE SHOWN, DEPENDING ON BURIAL DEPTH, TO OFFSET BUOYANCY.
 6. NOMINAL TANK WEIGHT: 18,000 lbs. [8,200 kg]

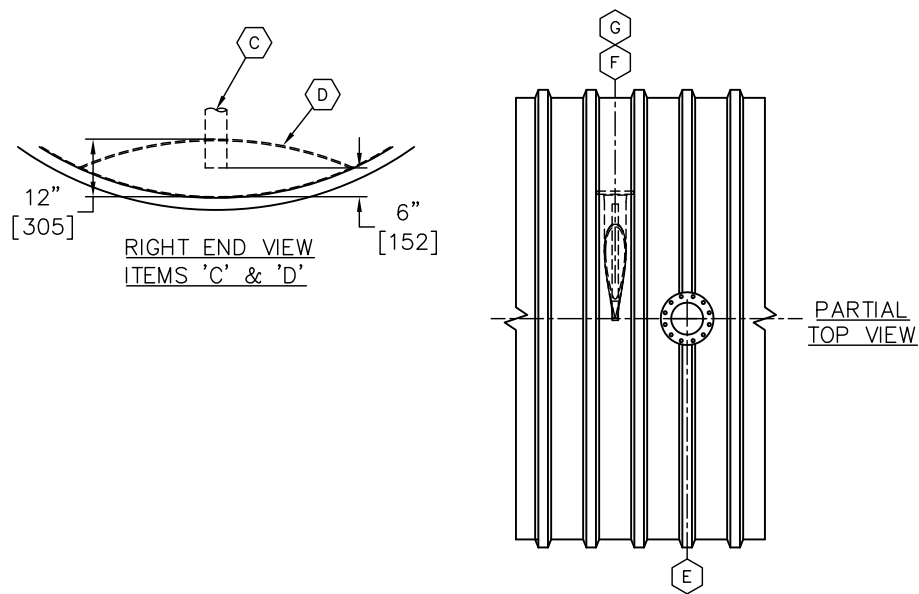


| ITEM | QTY | DESCRIPTION | PART NO. |
|------|-----|--|----------|
| A | 1 | 4"NPT SERVICE FITTING | C310103 |
| B | 1 | 10" FRP FLANGED VERTICAL NOZZLE | C270009 |
| C | 2 | 6"DIA FRP FLANGED & GUSSETED TANGENTIAL NOZZLE | C600048 |
| D | 2 | FLANGE BOTTOM SUPPORT | C600055 |
| E | 1 | 30"DIA x 26"DEEP FLANGED BOTTOM SUMP | - |
| F | 2 | 36"DIA MANWAY | C600011 |

| | | | |
|----|----|--|---------|
| G | 2 | 36"DIA MANWAY BLANK COVER & 2 HANDLES | C330082 |
| H | 2 | 36"DIA x 24"HIGH MANWAY EXTENSION | C530110 |
| I | 1 | FIBERGLASS LADDER (16" WIDE, TANK MOUNTED) FOR 12FT TANK | C380024 |
| J | 6 | LIFTING LUG (10" x 10" HD) 41" , 41" , 46" | C340001 |
| K | 2 | 18' PREFABRICATED CONCRETE DEADMEN KIT | - |
| L | 4 | 22' PREFABRICATED CONCRETE DEADMEN KIT | - |
| △△ | 16 | HOLD DOWN STRAP LOCATION | - |

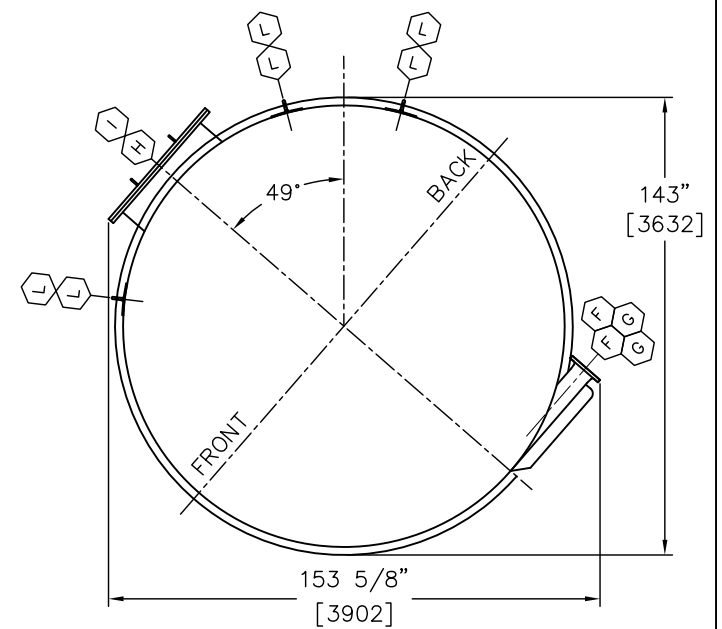
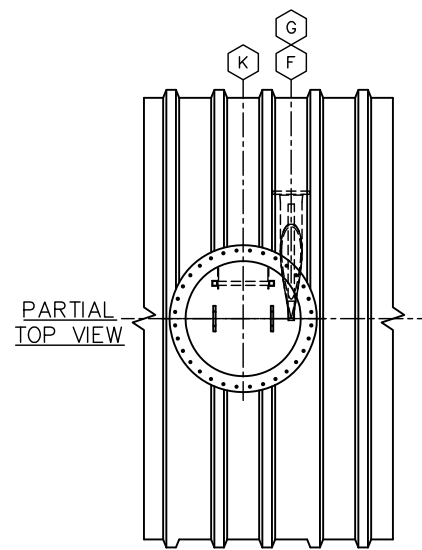
CUSTOMER DESIGNATION;
TANK 2

| | | | | | | |
|---|----------------------|----------|-------------------------|------------|------|--|
| 00 | REVISION DESCRIPTION | | | | | |
| DRN | DATE | CHK'D | DATE | APPR'D | DATE | |
| - | - | - | - | - | - | |
| | | | | | | |
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| DRN | OJ | DATE | TITLE | | | |
| CHK'D | LJB | DATE | 12FT DIA SW | | | |
| APPR'D | - | DATE | CAP. 45,000 GALLONS | | | |
| | | | EDNOR CHURCHROAD TANK 2 | | | |
| SALES MANAGER | | DR. SIZE | DR. NUMBER | REV | | |
| LOUIS CLENDANIEL | | B | XS-009208 | 00 | | |
| | | SCALE: | N.T.S. | SHT 1 OF 1 | | |
| INDUSTRY TYPE: M207 FIRE PROTECTION | | | | | | |

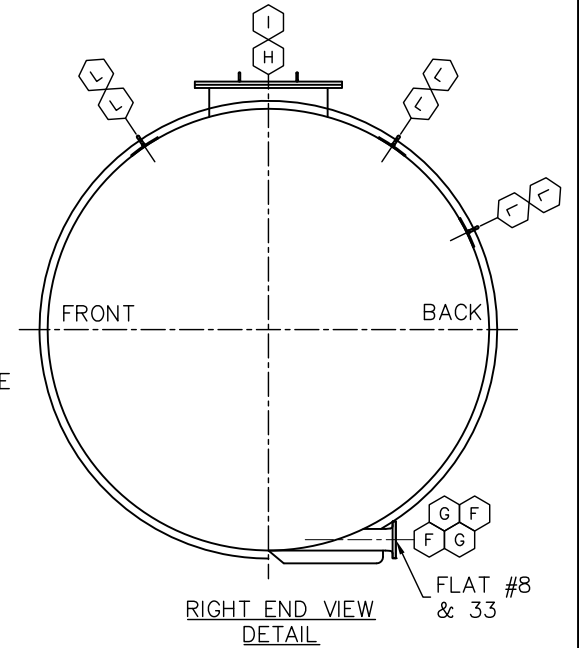


NOTES:

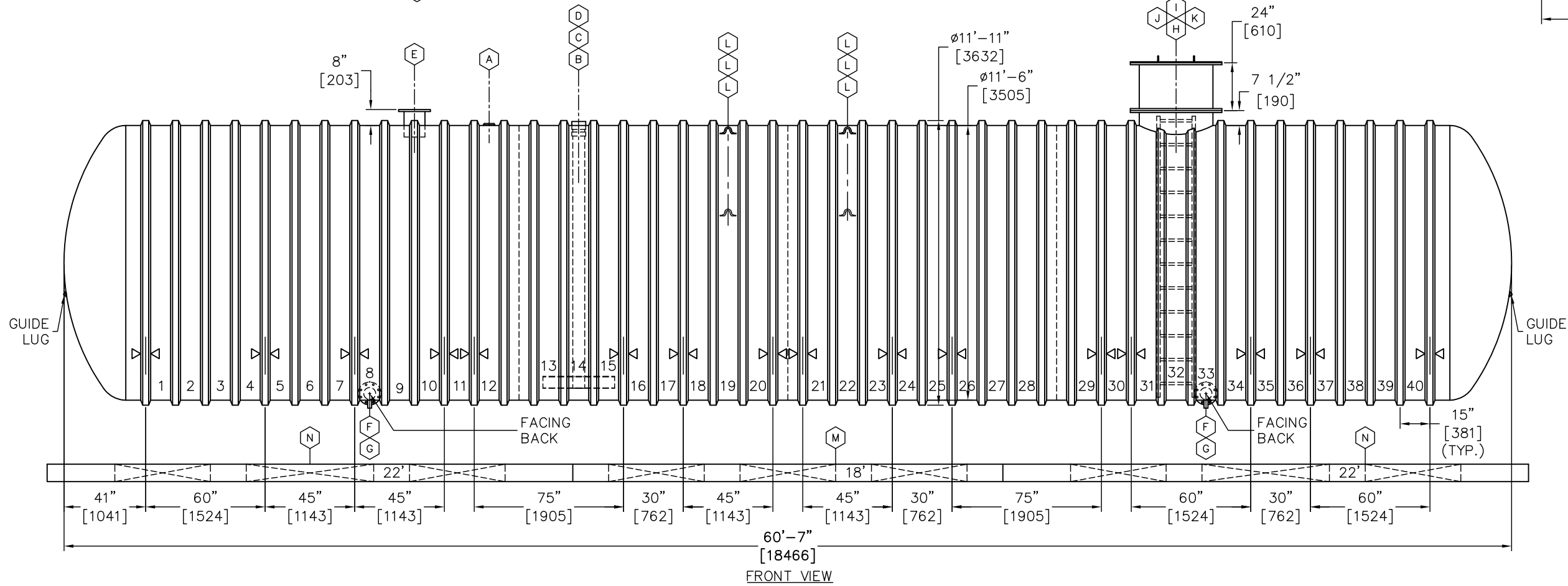
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2. DRAWING EXPIRATION: DRAWING VALID FOR SIX (6) MONTHS FROM DATE OF LAST REVISION. XERXES RESERVES THE RIGHT TO REVIEW AND UPDATE.
3. ROTATE SHIPMENT ON TRAILER TO AVOID COMPONENT DAMAGE
4. 12' TANKS WITH A CAPACITY OF 20,000 U.S. GALLONS OR LARGER MAY REQUIRE LARGER DEADMEN THAN THOSE SHOWN, DEPENDING ON BURIAL DEPTH, TO OFFSET BUOYANCY.
5. NOMINAL TANK WEIGHT: 18,000 lbs. [8,200 kg]



SHIPPING DETAIL



RIGHT END VIEW
DETAIL



| ITEM | QTY | DESCRIPTION | PART NO. |
|------|-----|--|----------|
| A | 1 | 4"NPT SERVICE FITTING | C310103 |
| B | 1 | 6"NPT FULL COUPLING SERVICE FITTING | C310110 |
| C | 1 | 6"DIA SCH40 PVC DOWN PIPE WITH MALE THREADED ADAPTER | — |
| D | 1 | ANTI-VORTEX FOR 6"DIA VERTICAL PIPE | C260008 |
| E | 1 | 10" FRP FLANGED VERTICAL NOZZLE | C270009 |
| F | 2 | 6"DIA FRP FLANGED & GUSSETED TANGENTIAL NOZZLE | C600048 |
| G | 2 | FLANGE BOTTOM SUPPORT | C600055 |

| | | | |
|---|----|--|---------|
| H | 1 | 36"DIA MANWAY | C600011 |
| I | 1 | 36"DIA MANWAY BLANK COVER & 2 HANDLES | C330082 |
| J | 1 | 36"DIA x 24"HIGH MANWAY EXTENSION | C530110 |
| K | 1 | FIBERGLASS LADDER (16" WIDE, TANK MOUNTED) FOR 12FT TANK | C380024 |
| L | 6 | LIFTING LUG (10" x 10" HD) 41" , 41" , 36" | C340001 |
| M | 2 | 18' PREFABRICATED CONCRETE DEADMEN KIT | — |
| N | 4 | 22' PREFABRICATED CONCRETE DEADMEN KIT | — |
| O | 16 | HOLD DOWN STRAP LOCATION | — |

CUSTOMER DESIGNATION;
TANK 1

| | | | | | |
|---|----------------------|------|---------------------|------------|------------|
| 00 | REVISION DESCRIPTION | | | | |
| DRN | DATE | CHKD | DATE | APPRD | DATE |
| | | | | | |
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| DRN | OJ | DATE | TITLE | | |
| CHKD | LJB | DATE | 12FT DIA SW | | |
| APPRD | — | DATE | CAP. 45,000 GALLONS | | |
| SALES MANAGER | | | DR. SIZE | DR. NUMBER | REV |
| LOUIS CLENDANIEL | | | B | XS-009207 | 00 |
| INDUSTRY TYPE: M207 FIRE PROTECTION | | | SCALE: | N.T.S. | SHT 1 OF 1 |

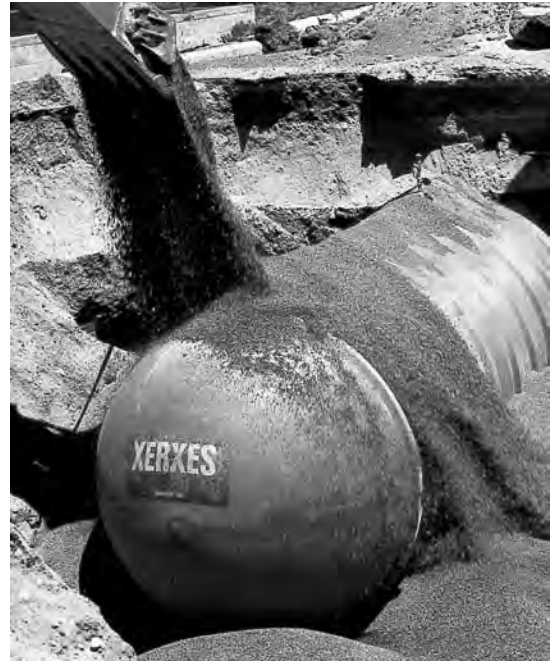
Xerxes – (2) 45,000 Gallon SW MTO UST's
Backfill Guidelines

Backfill Guidelines

The backfill material surrounding an underground storage tank (UST) is a critical part of a proper tank installation. This document gives guidelines for choosing the best material to use when installing Xerxes fiberglass tanks. The Xerxes Installation Manual and Operating Guidelines (Installation Manual) specifies that rounded gravel or crushed stone be used as backfill material.

Materials that meet Xerxes' specifications for backfill material

Coarse aggregate is a technical term for the material (rounded gravel and crushed stone) that meets Xerxes' backfill size requirements. The American Society for Testing and Materials (ASTM) and The American Association of State Highway Transportation Officials (AASHTO) have specifications for standard sizes of coarse aggregate. The tables in this document give the standard sizes of coarse aggregate that meet Xerxes' backfill material specifications. The following descriptions of rounded gravel and crushed stone are taken from the Xerxes Installation Manual.



Rounded Gravel

When using rounded gravel, the material is to be a mix of rounded particles, sizes between 1/8 inch and 3/4 inch. The rounded gravel must conform to the specifications of ASTM C-33, paragraph 9.1, sizes 6, 67 or 7. No more than 5% (by weight) of the backfill may pass through a #8 sieve. The material is to be washed, free-flowing, and free of ice, snow and debris. See Table 1 on other side of this document for more information.

Crushed Stone

When using crushed stone, the material is to be a mix of angular particles, sizes between 1/8 inch and 1/2 inch. The crushed stone must conform to the specifications of ASTM C-33, paragraph 9.1, sizes 7 or 8. No more than 5% (by weight) of the backfill may pass through a #8 sieve. The material is to be washed, free-flowing, and free of ice, snow and debris. See Table 2 on other side of this document for more information.

Some material suppliers may produce materials that meet Xerxes' requirements but are not identified by a standard coarse aggregate size number. The supplier should be able to provide a specification that identifies the size or gradation of the material. If a specification for the material is not available, an independent testing laboratory can provide a sieve analysis performed on a sample of the backfill material according to ASTM C-136 specifications. The sieve analysis or material specification can then be compared against Xerxes' size requirements for the rounded gravel or crushed stone.

Another important characteristic of good backfill material is hardness or stability when exposed to water or loads. Most materials have no problems meeting the hardness requirement. Materials like soft limestone, sandstone, sea shells or shale should not be used as backfill because they break down over time.

XERXES®

CORPORATION






a subsidiary of ZCL Composites Inc.

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These tables identify standard sizes of coarse aggregate that meet Xerxes' specifications for rounded gravel (Table 1) and crushed stone (Table 2). Each table identifies standard sieve sizes used to grade aggregate material. For each aggregate size, the amount of material finer than each laboratory sieve (square openings) is given as a percentage of the total weight of the sample.






These percentages give an indication of the particle size distribution or gradation within a given aggregate size. With aggregate size number 6 of rounded gravel, for example, 20-55% of the sample (measured by weight) should pass through a 1/2-inch sieve. And, with aggregate size number 7 of crushed stone, 0-15% of the sample (measured by weight) should pass through a No. 4 sieve.

Table 1 Standard Sizes of Coarse Aggregate¹ Meeting Xerxes' Rounded Gravel Specifications

| Amount of material passing through each laboratory sieve given as percentage of total weight. | | | | | | |
|---|----|---|---|---|---|---|
| Grade Number | 6 | 100% | 90-100% | 20-55% | 0-15% | 0-5% |
| | 67 | 100% | 90-100% | — | 20-55% | 0-10% |
| | 7 | — | 100% | 90-100% | 40-70% | 0-15% |
| Sieve Size | |  |  |  |  |  |
| | | 1 inch 25.0 mm | 3/4 inch 19.0 mm | 1/2 inch 12.5 mm | 3/8 inch 9.5 mm | 0.187 inch 4.75 mm No. 4 |

Note: 1. Standard sizes of coarse aggregate per ASTM D-448, ASTM C-33 and AASHTO M 43.

Table 2 Standard Sizes of Coarse Aggregate² Meeting Xerxes' Crushed Stone Specifications

| Amount of material passing through each laboratory sieve given as percentage of total weight. | | | | | | |
|---|---|---|---|---|---|---|
| Grade Number | 7 | — | 100% | 90-100% | 40-70% | 0-15% |
| | 8 | — | — | 100% | 85-100% | 10-30% |
| | |  |  |  |  |  |
| Sieve Size | | 1 inch 25.0 mm | 3/4 inch 19.0 mm | 1/2 inch 12.5 mm | 3/8 inch 9.5 mm | 0.187 inch 4.75 mm No. 4 |
| | | | | | | 0.094 inch 2.36 mm No. 8 |

Note: 2. Standard sizes of coarse aggregate per ASTM D-448, ASTM C-33 and AASHTO M 43.

Anchoring System:

Deadmen

Hold Down Straps

Turnbuckles

Prefabricated Deadmen Installation Instructions

For Fiberglass Underground Storage Tanks and Oil/Water Separators

1. GENERAL

1.1. These instructions supplement the Anchoring Tanks section of the Xerxes Installation Manual and Operating Guidelines (subsequently referred to as "Installation Manual"). They apply to pre-engineered, prefabricated deadmen supplied by Xerxes.

1.2. It is important to follow the procedures and instructions in the Installation Manual in order to safely and properly install a Xerxes underground storage tank and accessories. Failure to follow those instructions may void the tank warranty and cause tank failure, death, serious personal injury or property damage.

1.3. Deadmen help anchor tanks in installations in which there is potential for a high water table or trapped water.

1.4. Deadmen come in various lengths. Generally, there are 1 to 4 deadman sections per side of the tank, with both sides having an equal number.

2. ANCHORING TANKS

2.1. Xerxes Prefabricated Deadmen

2.1.1. Xerxes-supplied prefabricated deadmen are pre-engineered and sized to the tank ordered and include galvanized adjustable anchor points (subsequently referred to as "anchor points"). As with any deadman, water-table height, number of attached collar risers and burial depth must be considered in sizing the deadman system.

2.2. Placement of deadmen

2.2.1. The minimum spacing between tanks must be increased as needed to accommodate deadmen.

2.2.2. Always provide sufficient clearance to allow the deadmen to be set outside of the tank "shadow." See Tank Spacing subsection in the Excavation Parameters section of the Installation Manual. (See FIGURE 2-1.)

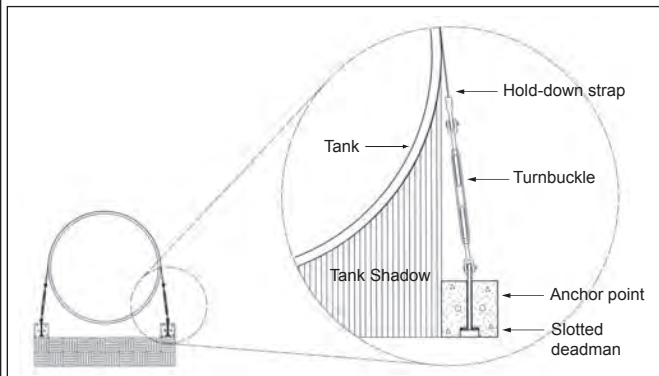


FIGURE 2-1

2.2.3. When multiple sections are used, the deadmen are to be butted together end-to-end on each side of the tank.

WARNING

Only use the anchor points when lifting and positioning the deadmen. A spreader bar may be required to lift longer sections of deadmen. Use guy ropes to guide the deadmen when lifting. Failure to do so could result in death or serious injury.

2.3. Positioning of anchor points

2.3.1. Xerxes deadmen are supplied with 3/4-inch-diameter anchor points.

These anchor points protrude up through the slots in the deadmen and are temporarily supported with cotter pins. (See FIGURE 2-2.)

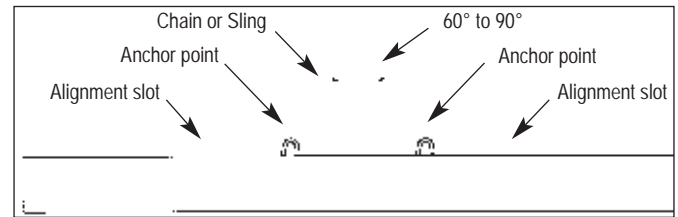


FIGURE 2-2

2.3.2. Use only one strap per anchor point.

2.3.3. Align the anchor points with the hold-down strap locations on the tank (marked by arrowhead ►◄ symbols). See Anchoring Tanks section of the Installation Manual.

2.3.4. When using deadmen in man-out-of-hole strapping applications, align the anchor points with the proper ribs before setting the deadmen in the hole.

2.3.5. Care should be taken to keep backfill from entering the alignment slots until final adjustment is made. Placing something (for example, a piece of wood) over the slots during backfill placement may help keep backfill from entering the alignment slots.

2.4. Installation of deadmen

2.4.1. The top of the deadmen should be aligned to the bottom of the tank.

2.4.2. The deadmen are typically placed directly on the excavation floor.

2.4.3. If Xerxes 18-inch wide low-profile deadmen are used as a construction guide, they may need to be elevated. This can be accomplished by putting 3-1/2 inch of backfill or a wood 4x4 (or equivalent) underneath, so that the top of the deadmen are 12 inches off of the bottom of the excavation. (See FIGURE 2-3.)

2.4.4. Make sure the anchor points are positioned correctly.

2.4.5. Some contractors use the deadmen as a guide for proper depth of bedding. (Note that low-profile deadmen are not 12 inches high.)

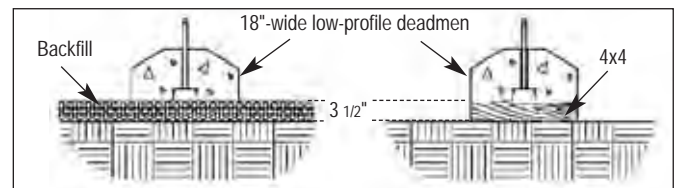


FIGURE 2-3

3. OPTIONAL TURNBUCKLES

3.1. General

3.1.1. Xerxes also offers a turnbuckle (See FIGURE 3-1.) that will connect the deadman anchor point to the Xerxes FRP hold-down strap. When the deadman is properly positioned, this will eliminate the use of cables and cable clamps. See Hold-down Straps subsection in the Anchoring Tanks section of the Installation Manual for more detail. (Also see FIGURE 2-1.)

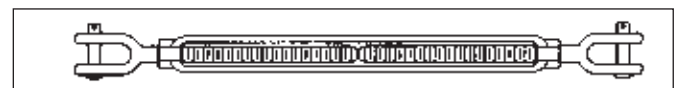


FIGURE 3-1

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Deadmen Dimensions

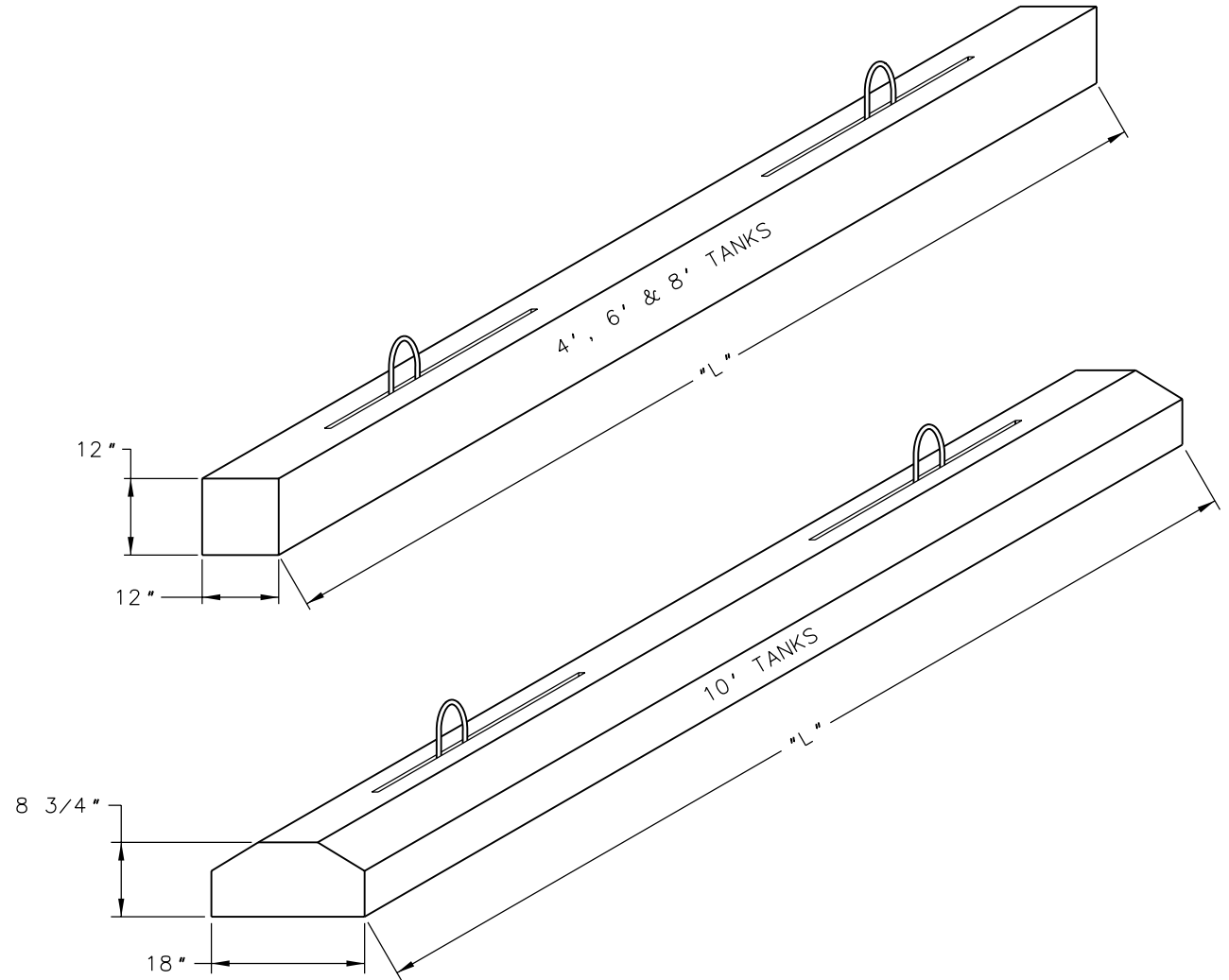
| Nominal Tank Capacity (Gallons) | Number of Deadmen | Width x Depth of a Deadman (Inches) | Length of a Deadman (Feet) | Weight of a Deadman (Pounds/each) | Number of Straps Required |
|---------------------------------|-------------------|-------------------------------------|----------------------------|-----------------------------------|---------------------------|
| 4' - 600 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 4' - 1,000 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 4' - 1,500 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 6' - 1,500 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 6' - 2,000 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 6' - 3,000 | 2 | 12 x 12 | 16 | 2,400 | 2 |
| 6' - 4,000 | 2 | 12 x 12 | 18 | 2,700 | 2 |
| 6' - 5,000 | 4 | 12 x 12 | 12 | 1,800 | 4 |
| 6' - 6,000 | 4 | 12 x 12 | 16 | 2,400 | 4 |
| 8' - 2,000 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 8' - 3,000 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 8' - 4,000 | 2 | 12 x 12 | 12 | 1,800 | 2 |
| 8' - 5,000 | 2 | 12 x 12 | 16 | 2,400 | 2 |
| 8' - 6,000 | 2 | 12 x 12 | 18 | 2,700 | 2 |
| 8' - 7,000 | 4 | 12 x 12 | 12 | 1,800 | 4 |
| 8' - 8,000 | 4 | 12 x 12 | 12 | 1,800 | 4 |
| 8' - 9,000 | 2 | 12 x 12 | 16 | 2,400 | 4 |
| | 2 | | 12 | 1,800 | |
| 8' - 10,000 | 4 | 12 x 12 | 16 | 2,400 | 4 |
| 8' - 11,000 | 4 | 12 x 12 | 16 | 2,400 | 4 |
| 8' - 12,000 | 4 | 12 x 12 | 18 | 2,700 | 4 |
| 8' - 13,000 | 4 | 12 x 12 | 16 | 2,400 | 6 |
| | 2 | | 12 | 1,800 | |
| 8' - 14,000 | 4 | 12 x 12 | 16 | 2,400 | 6 |
| | 2 | | 12 | 1,800 | |
| 8' - 15,000 | 6 | 12 x 12 | 16 | 2,400 | 6 |
| 10' - 10,000 | 2 | 18 x 8 3/4 | 22 | 3,000 | 4 |
| 10' - 11,000 | 2 | 18 x 8 3/4 | 22 | 3,000 | 4 |
| 10' - 12,000 | 2 | 18 x 8 3/4 | 22 | 3,000 | 4 |
| 10' - 13,000 | 4 | 18 x 8 3/4 | 14 | 1,900 | 4 |
| 10' - 14,000 | 4 | 18 x 8 3/4 | 14 | 1,900 | 4 |
| 10' - 15,000 | 4 | 18 x 8 3/4 | 14 | 1,900 | 4 |
| 10' - 16,000 | 2 | 18 x 8 3/4 | 18 | 2,400 | 4 |
| | 2 | | 14 | 1,900 | |
| 10' - 17,000 | 2 | 18 x 8 3/4 | 18 | 2,400 | 4 |
| | 2 | | 14 | 1,900 | |
| 10' - 18,000 | 4 | 18 x 8 3/4 | 18 | 2,400 | 4 |
| 10' - 19,000 | 4 | 18 x 8 3/4 | 18 | 2,400 | 4 |
| 10' - 20,000 | 4 | 18 x 8 3/4 | 18 | 2,400 | 6 |
| 10' - 22,000 | 4 | 18 x 8 3/4 | 22 | 3,000 | 8 |
| 10' - 25,000 | 4 | 18 x 8 3/4 | 14 | 1,900 | 8 |
| | 2 | | 18 | 2,400 | |
| 10' - 30,000 | 6 | 18 x 8 3/4 | 18 | 2,400 | 10 |
| 10' - 35,000 | 4 | 18 x 8 3/4 | 22 | 3,000 | 12 |
| | 2 | | 18 | 2,400 | |
| 10' - 40,000 | 8 | 18 x 8 3/4 | 18 | 2,400 | 14 |

XERXES DEADMAN

| TANK SIZE | QTY | "L" | APPROX. WEIGHT EACH |
|------------|-----|-----|---------------------|
| 4'-600 | 2 | 12' | 1,800 LBS |
| 4'-1,000 | 2 | 12' | 1,800 LBS |
| 6'-2,000 | 2 | 12' | 1,800 LBS |
| 6'-3,000 | 2 | 16' | 2,400 LBS |
| 6'-4,000 | 2 | 18' | 2,700 LBS |
| 6'-5,000 | 4 | 12' | 1,800 LBS |
| 6'-6,000 | 4 | 16' | 2,400 LBS |
| 8'-3,000 | 2 | 12' | 1,800 LBS |
| 8'-4,000 | 2 | 12' | 1,800 LBS |
| 8'-5,000 | 2 | 16' | 2,400 LBS |
| 8'-6,000 | 2 | 18' | 2,700 LBS |
| 8'-8,000 | 4 | 12' | 1,800 LBS |
| 8'-10,000 | 4 | 16' | 2,400 LBS |
| 8'-12,000 | 4 | 18' | 2,700 LBS |
| 8'-15,000 | 6 | 16' | 2,400 LBS |
| 10'-10,000 | 2 | 22' | 3,000 LBS |
| 10'-12,000 | 2 | 22' | 3,000 LBS |
| 10'-15,000 | 4 | 14' | 1,900 LBS |
| 10'-20,000 | 4 | 18' | 2,400 LBS |
| 10'-25,000 | 4 | 14' | 1,900 LBS |
| | 2 | 18' | 2,400 LBS |
| 10'-30,000 | 6 | 18' | 2,400 LBS |
| 10'-35,000 | 2 | 18' | 2,400 LBS |
| | 4 | 22' | 3,000 LBS |
| 10'-40,000 | 8 | 18' | 2,400 LBS |

NOTE:

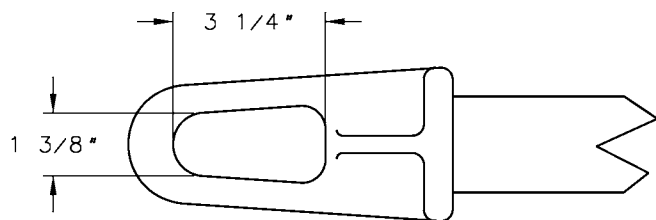
- XERXES DEADMEN ARE ENGINEERED AND DESIGNED TO BE USED WITH XERXES TANKS.
- IN MULTIPLE TANK INSTALLATIONS, EACH TANK REQUIRES ITS OWN SET OF DEADMEN.
- FOR CAST IN PLACE OR DEADMAN CONSTRUCTED OFF SITE, REFER TO XERXES INSTALLATION MANUAL AND OPERATING GUIDELINES FOR PROPER SIZING AND ANCHOR POINT SPECIFICATIONS.



XERXES[®]
a zcl company

TITLE
XERXES PRECAST DEADMEN

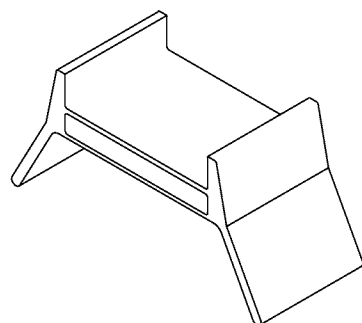
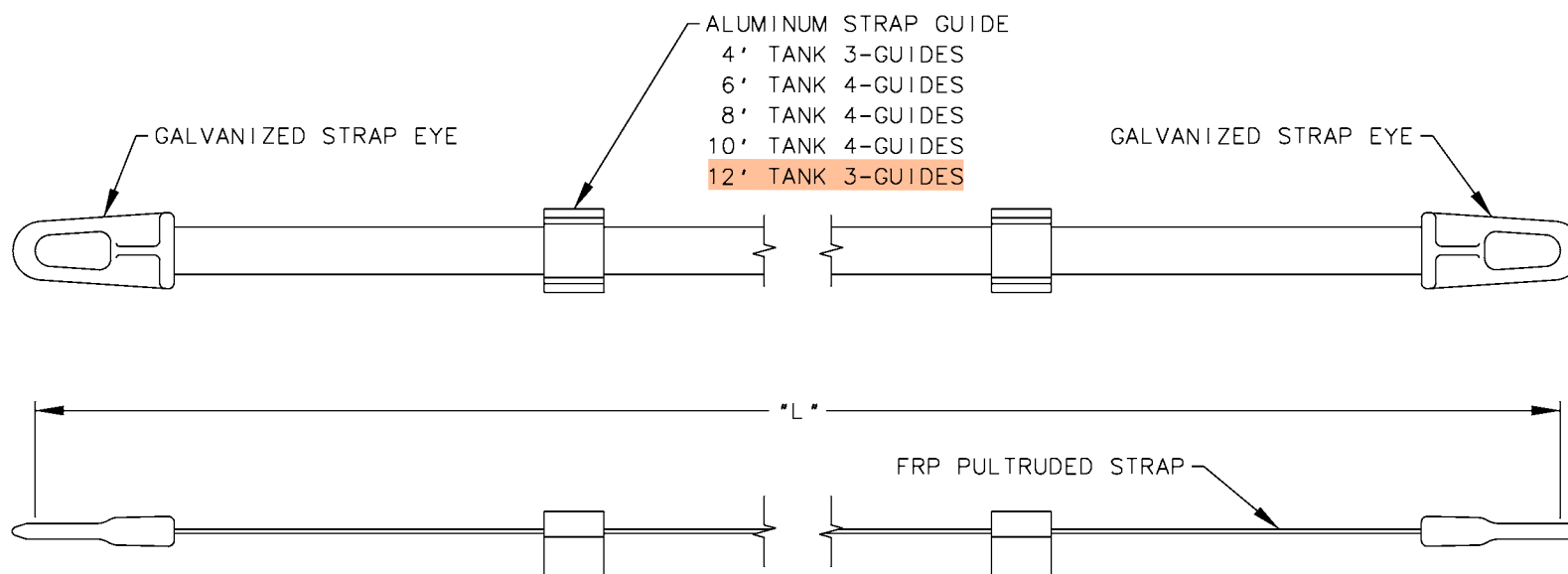
DATE 4-11 DR. NO. S11-376.01



GALVANIZED STRAP EYE

| HOLD-DOWN STRAPS | |
|------------------|------------------|
| TANK SIZE | STRAP LENGTH "L" |
| 4' DIA. | 8'-4 1/4" |
| 6' DIA. | 12'-1" |
| 8' DIA. | 15'-1" |
| 10' DIA. | 18'-8 3/4" |
| 12' DIA. | 22'-6 3/4" |

NOTE: STRAPS ARE RATED AT MINIMUM 25,000 LBS.

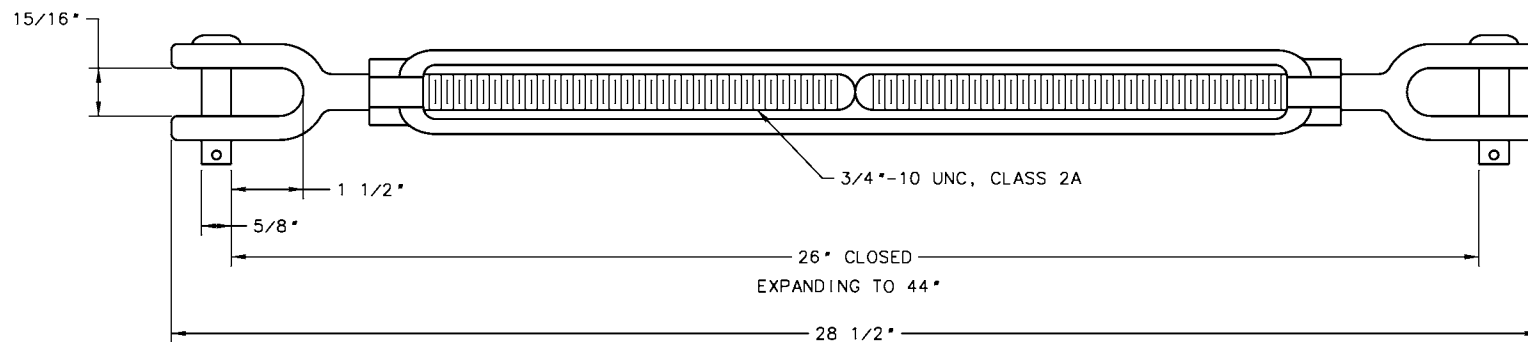


ALUMINUM STRAP GUIDE

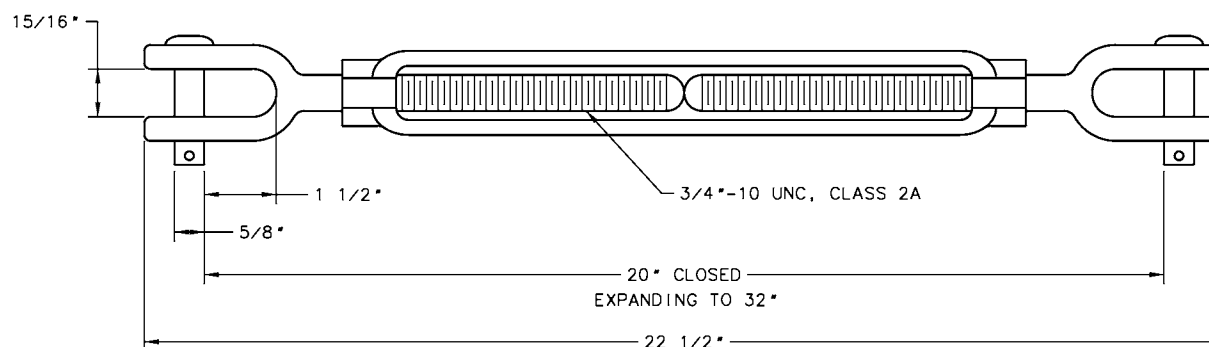
XERXES[®]
a **zcl** company

TITLE
DOUBLE D-LUG
HOLD-DOWN STRAPS

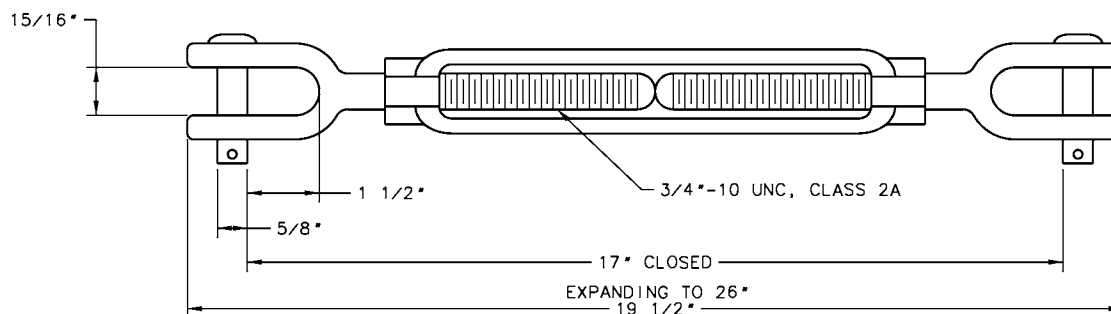
DATE 4-11 DR. NO. S10-798.02



GALVANIZED 3/4" x 18" JAW TO JAW TURNBUCKLE
FOR USE WITH 10' DIA TANK HOLD DOWN STRAPS



GALVANIZED 3/4" x 12" JAW TO JAW TURNBUCKLE
FOR USE WITH 8' DIA TANK HOLD DOWN STRAPS



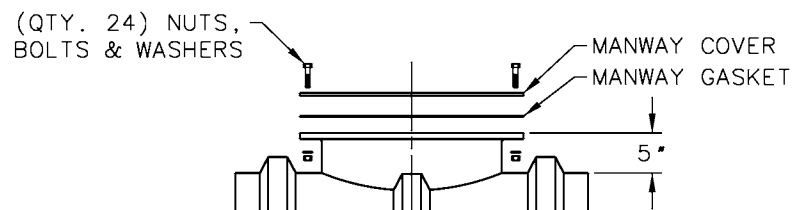
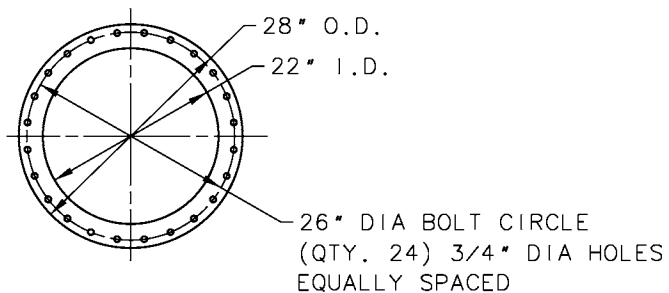
GALVANIZED 3/4" x 9" JAW TO JAW TURNBUCKLE
FOR USE WITH 6' DIA TANK HOLD DOWN STRAPS

XERXES®
a zcl company

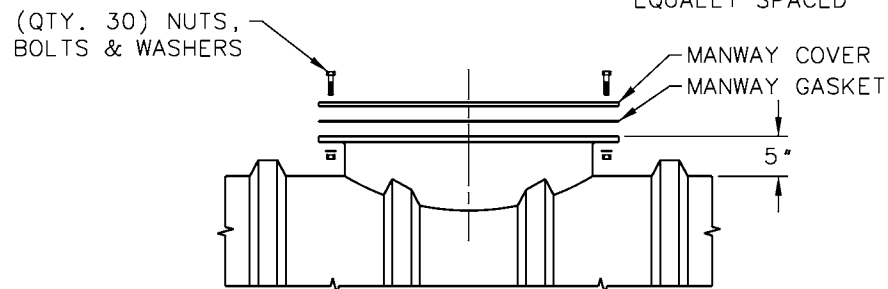
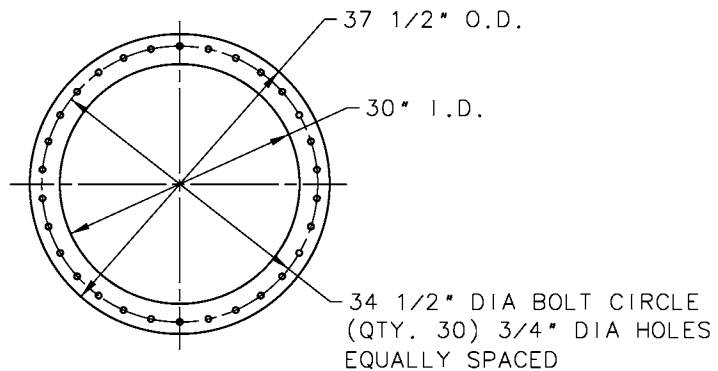
TITLE
JAW TO JAW TURNBUCKLES

DATE 1-14 DR. NO. S11-375.02

36" Manway w/Manway Extension – Cut Sheets

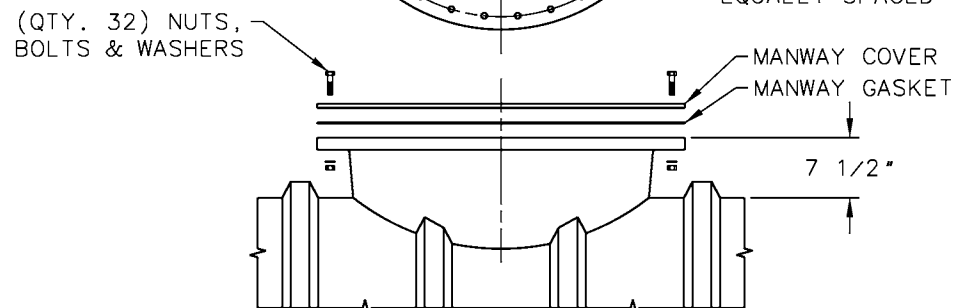
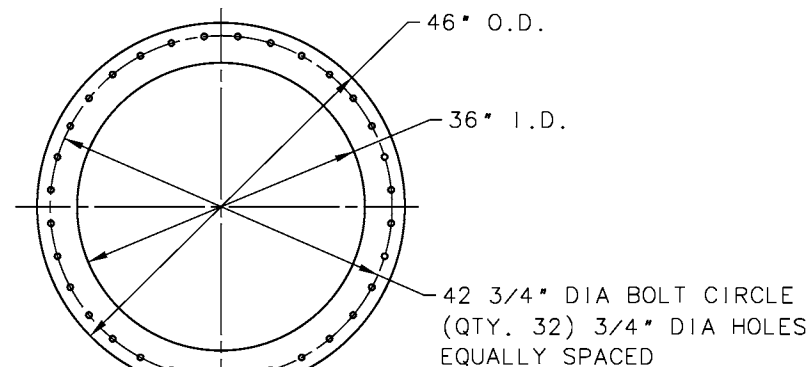


22" DIA. MANWAY



30" DIA. MANWAY

NOTE: 22" MANWAYS ARE CENTERED ON A RIB.
30" AND 36" MANWAYS ARE CENTERED ON A FLAT.

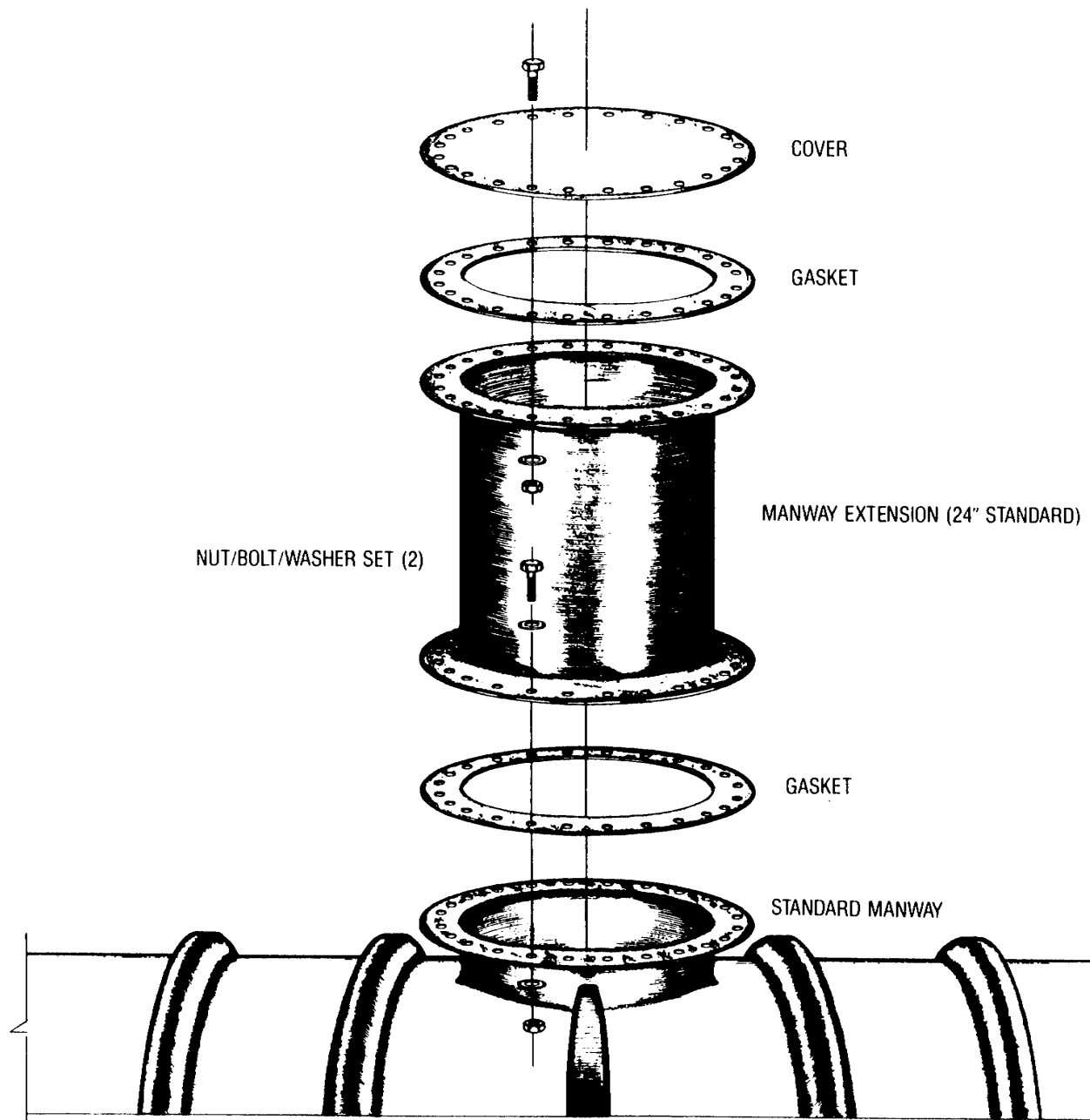


36" DIA. MANWAY

XERXES®
a zcl company

TITLE
22", 30" & 36" MANWAY
SW & DW TANKS

DATE 1-14 DR. NO. S11-369.02



COVER

GASKET

MANWAY EXTENSION (24" STANDARD)

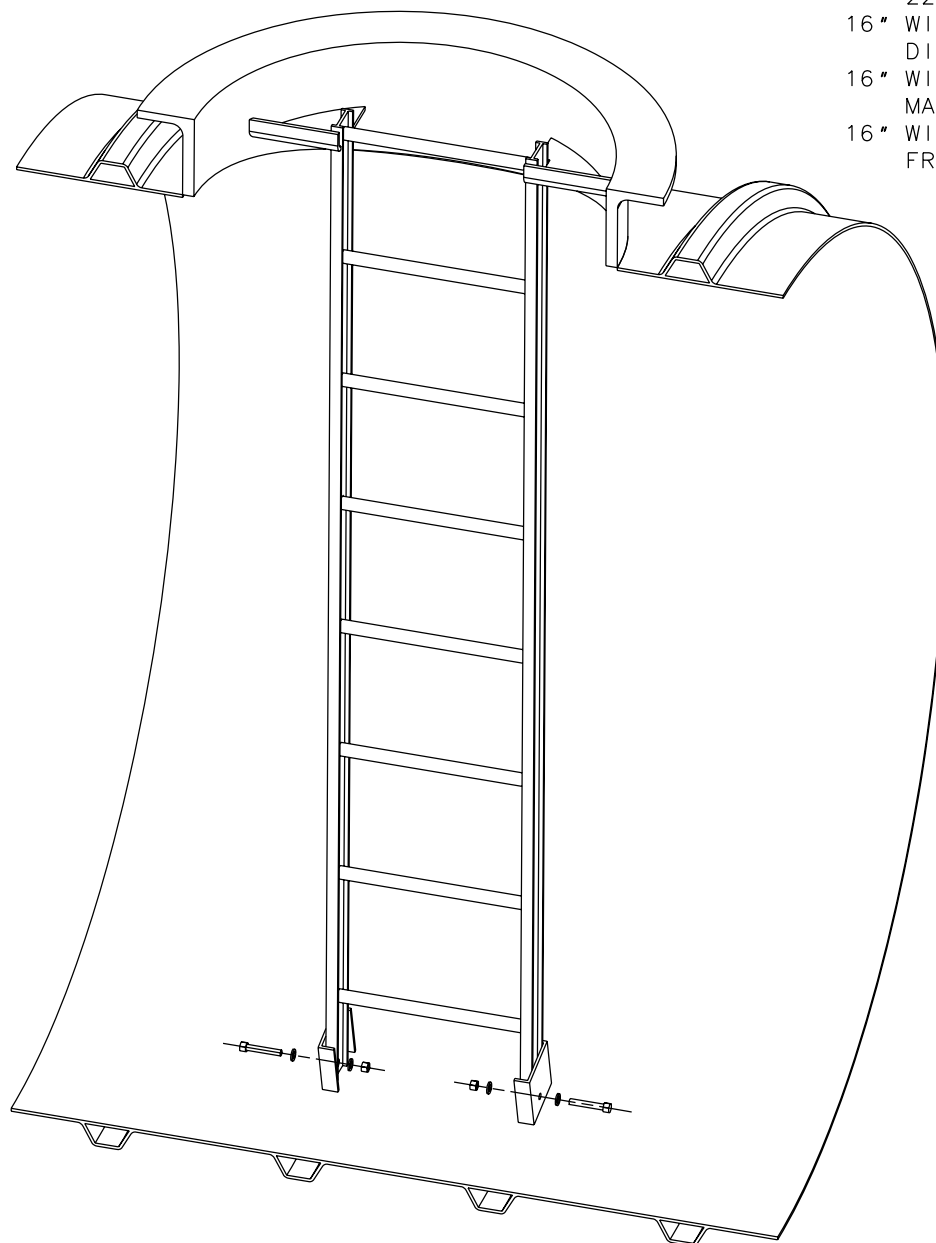
NUT/BOLT/WASHER SET (2)

GASKET

STANDARD MANWAY

| | |
|------------------------------|---|
| DRAWING NO. S | TITLE MANWAY EXTENSION DETAIL |
| DATE / / | |
| XERXES CORPORATION | CATALOG NO. (IF AVAILABLE) |

FRP Ladders – Cut Sheet

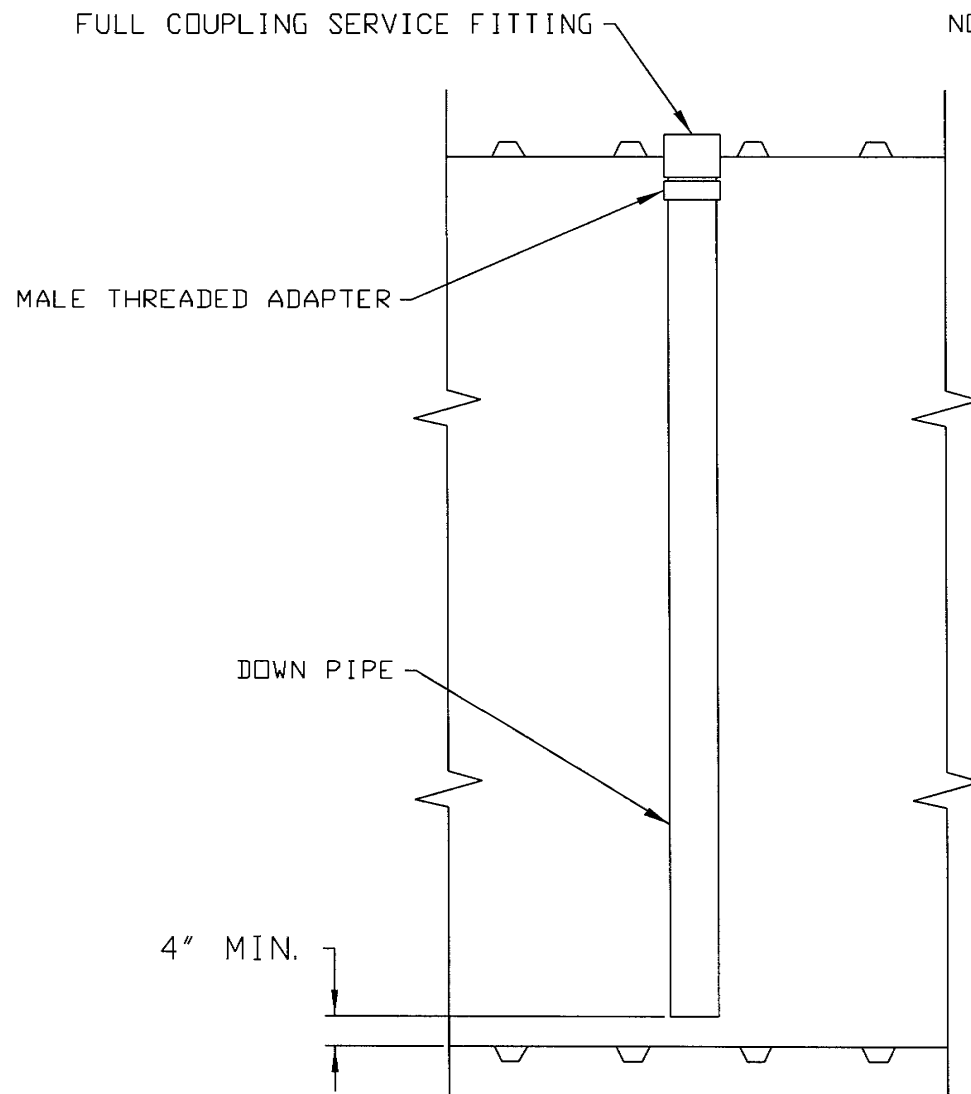


NOTE:

- 12" WIDE LADDERS ONLY CAN BE USED IN A TANK WITH A 22" DIA MANWAY. NO LADDERS FACTORY INSTALLED IN 22" DIA MANWAY EXTENSIONS.
- 16" WIDE LADDERS ARE FIXED TO THE TANK IN 30" & 36" DIA. MANWAYS.
- 16" WIDE LADDERS ARE FIXED INSIDE OF 30" & 36" DIA. MANWAY EXTENSIONS.
- 16" WIDE LADDERS MAY ALSO BE FIXED TO INSIDE WALL OF FRP CONTAINMENT SUMPS AND RISERS 30" DIA. OR LARGER.

| | |
|---|--------------------|
| XERXES [®] | |
| CORPORATION | |
| TITLE LADDERS FIBERGLASS, STEEL OR ALUMINUM | |
| DATE 12-09 | DR. NO. S11-579.00 |

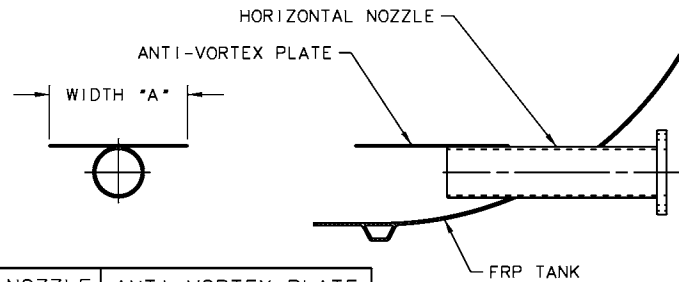
6" Full Coupling w/Down Pipe and Anti-Vortex Plate Cut Sheets



NOTE: - AVAILABLE IN 2", 4" AND 6" SIZES.

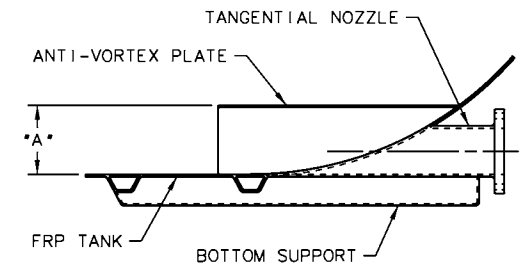
| | | |
|--|------|-----------------|
| XERXES[®] CORPORATION | | |
| TITLE FIBERGLASS OR PVC DOWN PIPE PIPE | | |
| DATE | 4-04 | DR. NO. S11-327 |

HORIZONTAL NOZZLE



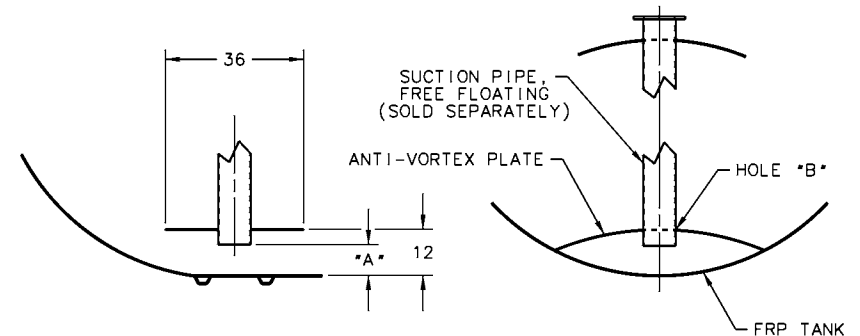
| NOZZLE SIZE | ANTI-VORTEX PLATE WIDTH "A" |
|-------------|-----------------------------|
| 2"DIA | 14" |
| 4"DIA | 16" |
| 6"DIA | 18" |
| 8"DIA | 20" |
| 10"DIA | 22" |
| 12"DIA | 24" |

TANGENTIAL NOZZLE



| NOZZLE SIZE | ANTI-VORTEX PLATE HEIGHT "A" |
|-------------|------------------------------|
| 2"DIA | 5" |
| 4"DIA | 7" |
| 6"DIA | 9" |
| 8"DIA | 14" |
| 10"DIA | 16" |
| 12"DIA | 18" |

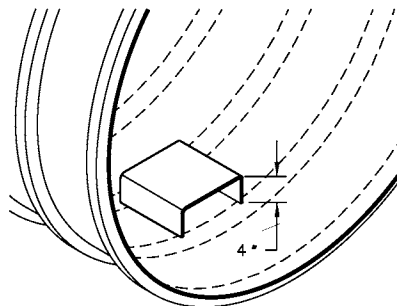
VERTICAL NOZZLE



| PIPE DIA | "A" HIGH | "B" HOLE |
|----------|----------|----------|
| 4" | 6" | 4 5/8" |
| 6" | 6" | 6 3/4" |
| 8" | 8" | 8 3/4" |
| 10" | 10" | 10 3/4" |
| 12" | 10" | 12 3/4" |

PUMP PLATFORM

- NOTE:
- PUMP PLATFORMS ARE USED FOR PUMPS UP TO 300 LBS.
 - STANDARD PLATFORM SIZES AVAILABLE ARE 24" x 24", 24" x 36" & 36" x 36".
 - FOR CUSTOM SIZED PLATFORM REQUIREMENTS, CONSULT A XERXES SALES REPRESENTATIVE.



XERXES®
a zcl company

TITLE
ANTI-VORTEX OPENINGS &
PUMP PLATFORM

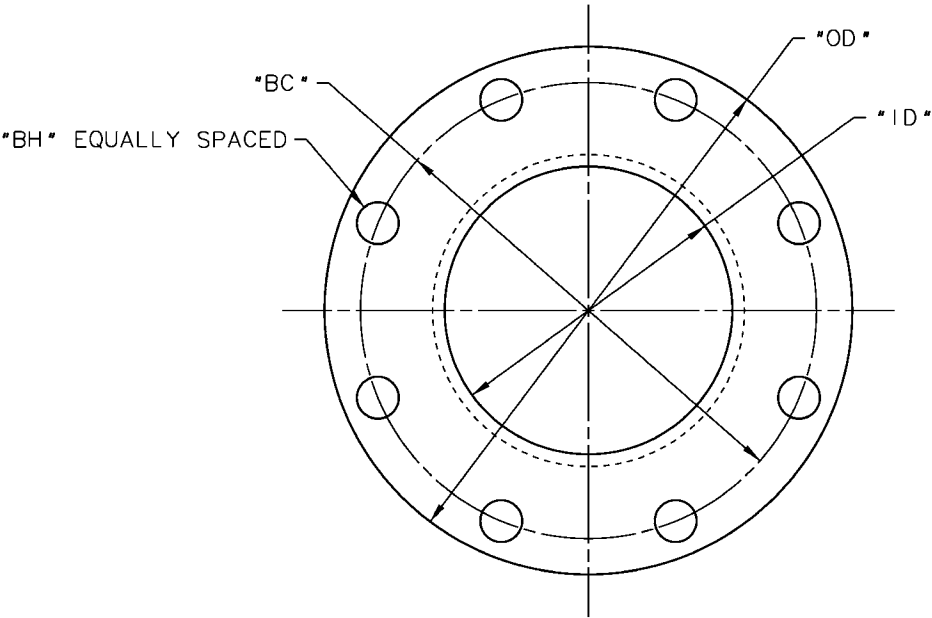
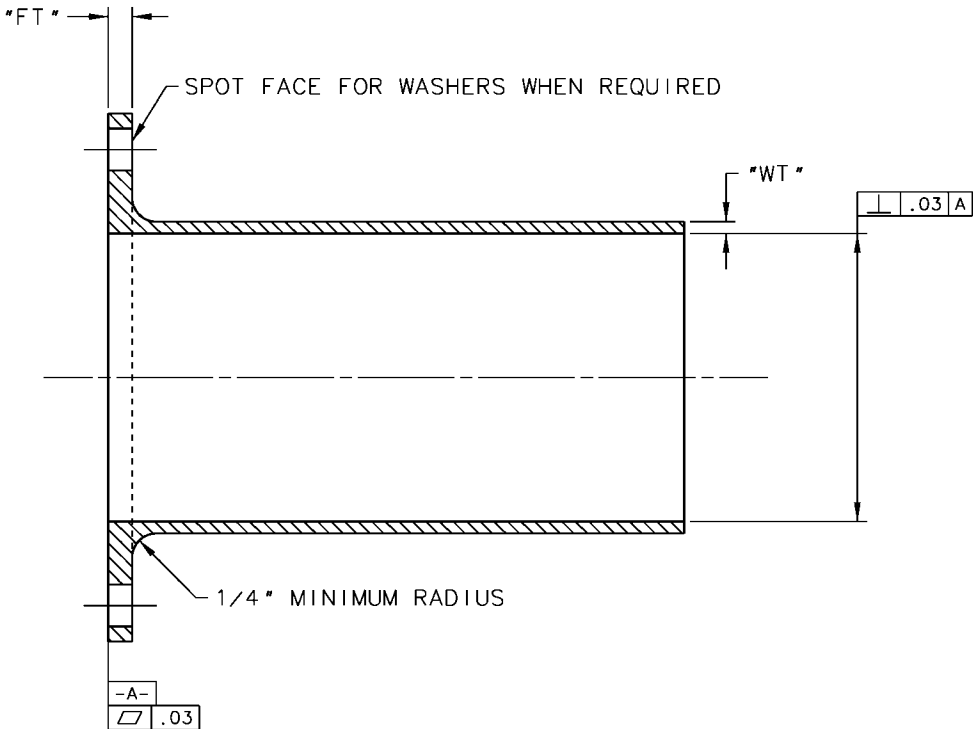
DATE 1-14 DR. NO. S11-372.02

10” Flange for Vent – Cut Sheet

FLANGED NOZZLE DATA

| NOMINAL NOZZLE DIAMETER | OUTSIDE DIAMETER "OD" | INSIDE DIAMETER "ID" | FLANGE THICKNESS "FT" | WALL THICKNESS "WT" | DIA BOLT CIRCLE "BC" | DIA BOLT HOLE "BH" | NUMBER OF HOLES |
|-------------------------|-----------------------|----------------------|-----------------------|---------------------|----------------------|--------------------|-----------------|
| 2" | 6" | 2" | 1/2" | 1/4" | 4 3/4" | 3/4" | 4 |
| 3" | 7 1/2" | 3" | 1/2" | 1/4" | 6" | 3/4" | 4 |
| 4" | 9" | 4" | 1/2" | 1/4" | 7 1/2" | 3/4" | 8 |
| 6" | 11" | 6" | 1/2" | 1/4" | 9 1/2" | 7/8" | 8 |
| 8" | 13 1/2" | 8" | 9/16" | 1/4" | 11 3/4" | 7/8" | 8 |
| 10" | 16" | 10" | 11/16" | 1/4" | 14 1/4" | 1" | 12 |
| 12" | 19" | 12" | 3/4" | 1/4" | 17" | 1" | 12 |
| 14" | 21" | 14" | 13/16" | 1/4" | 18 3/4" | 1 1/8" | 12 |

NOTE:
1 - FLANGED NOZZLES CONFORM TO ANSI B16.5
150 LBS. BOLTING PATTERN.



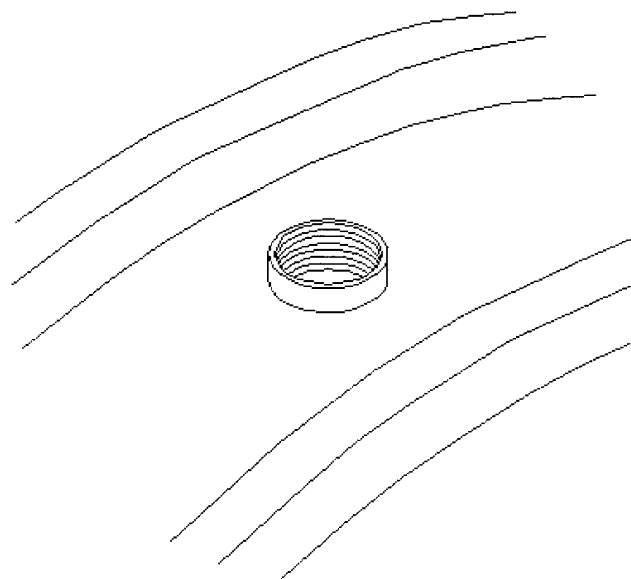
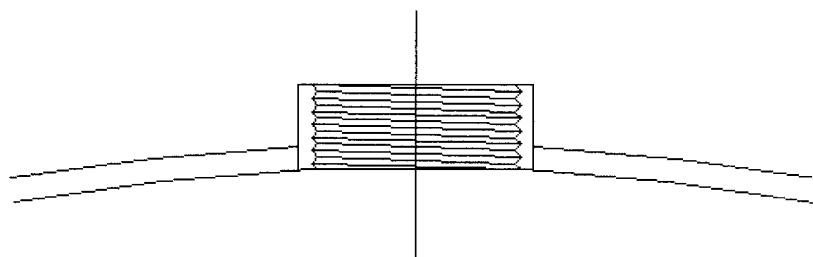
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | DAG 10-19-99 | | FLANGED NOZZLE DATA | | | |
|---------------------------------------|-------|-----------------|-------|---------------------|------------------|------------|------------|
| X. | ±.120 | FRACTIONAL | ±1/32 | CHK'D KM | DATE 10-19-99 | | |
| X.X | ±.060 | ANGULAR | ±1/2° | STO'S | DATE | | |
| X.XX | ±.030 | | | APP'D RB | DATE 10-19-99 | DR. SIZE | DR. NUMBER |
| X.XXX | ±.010 | | | BREAK EDGES | .03R | D | 619-058 |
| | | | | SCALE: | NONE | REV | |
| | | | | NEXT ASS'Y: | - | SHT 1 OF 1 | |

| | | | | | | |
|---|---------------------|------------------------------|------|-----------------------|------|------------|
| 2 | ADD 3" NOZZLE DATA | | | | | DAG |
| CHK'D | DATE | STO'S | DATE | APPR'D | DATE | 7-6-11 |
| - | - | - | - | JWL | - | 7-6-11 |
| 1 | ADD 14" NOZZLE DATA | | | | | DAG |
| CHK'D | DATE | STO'S | DATE | APPR'D | DATE | 11-28-05 |
| - | - | - | - | JWL | - | 11-28-05 |
| XERXES [®] CORPORATION | | | | | | |
| DRW DAG | DATE 10-19-99 | TITLE FLANGED NOZZLE DATA | | | | |
| CHK'D KM | DATE 10-19-99 | | | | | |
| STO'S | DATE | DR. SIZE D | | DR. NUMBER 619-058 | | REV 02 |
| APPR'D RB | DATE 10-19-99 | SCALE: NONE | | NEXT ASS'Y: - | | SHT 1 OF 1 |

Tank Fittings – Cut Sheet

NOTE:

- ALL FITTINGS MUST BE POSITIONED ON THE TOP CENTERLINE OF THE TANK.
- AVAILABLE IN 2", 4" AND 6" SIZES.



| | |
|---|--------------------|
| XERXES[®] | |
| CORPORATION | |
| TITLE FITTING TANK-WALL DETAIL HALF COUPLING | |
| DATE 5-00 | DR. NO S10-841-1 |

42” Watertight Manhole Cover at Grade – Cut Sheet

WTL SERIES

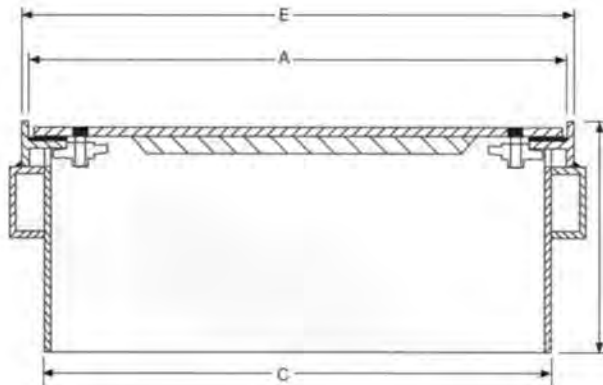
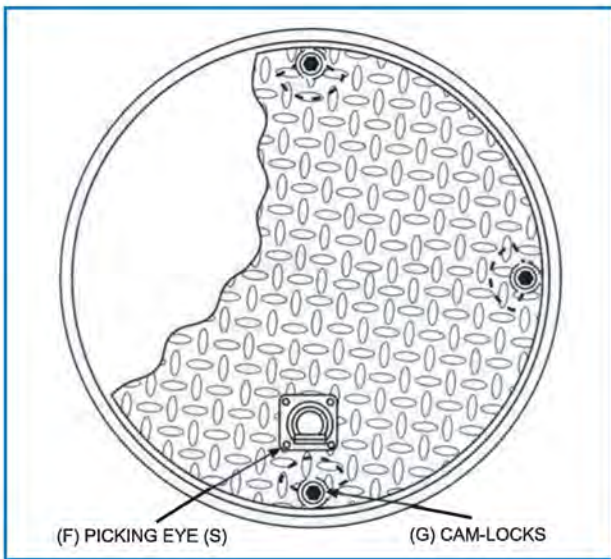
WATERTIGHT MANHOLES

CAM-LOCK FEATURES

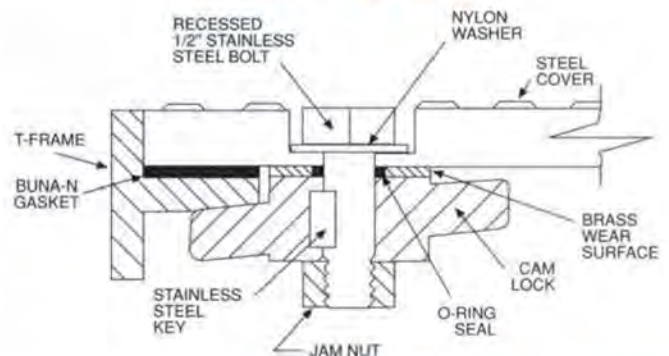
- CAM-LOCK BOLT DOWN DESIGN ALLOWS FOR 1/3rd TURN TO FASTEN COVERS TO FRAMES.
- CAM-LOCKS REMAIN ATTACHED TO MANHOLE COVER, NO MORE LOSING BOLTS.
- CAM-LOCKS ARE O-RING SEALED FOR BETTER WATERPROOFING.
- CAM-LOCKS ARE LOCK INDICATED AND ALLOW COVER REPLACEMENT IN ANY POSITION. NO MORE LOCATING BOLT LOCATIONS.
- CAM-LOCKS ARE OPTIONAL AND CAN BE ADDED TO ANY MANHOLE FOR WATERTIGHT OR RESTRICTED ACCESS. ADD SUFFIX "L" TO MODEL NUMBER.
- LOCK MECHANISMS ARE CONSTRUCTED OF STAINLESS STEEL, CAST IRON AND BRASS WEAR SURFACED TO INSURE LONG TERM RELIABILITY.

STANDARD FEATURES

- REINFORCED DIAMOND PLATE STEEL COVERS WITH H-20 TRUCKLOAD RATING.
- 1/8" BUNA-N GASKET.
- 14 GAUGE SKIRTS.
- RECESSED WATERTIGHT PICKED EYE(S) FOR EASY COVER REMOVAL.
- CONCRETE CHANNEL ANCHORS.
- ALL STEEL COATED WITH RUST PREVENTIVE PAINT.
- OPTIONAL INTERNAL ACCESS PORTS AVAILABLE. SEE OUR DUAL AND TRIPLE ACCESS SERIES MANHOLES.



SECTION AA



SOLID COVER CAM-LOCKED WATERTIGHT MANHOLES

| MODEL | A | B | C | D | E | F | G |
|----------------|---------|-----|---------|------|---------|---|---|
| 240 WTL | 24" | 13" | 22 1/4" | 3/8" | 24 3/4" | 1 | 2 |
| 300 WTL | 29 3/4" | 13" | 28 3/4" | 3/8" | 30 3/4" | 1 | 4 |
| 360 WTL | 35 3/4" | 13" | 35" | 3/8" | 36 1/2" | 2 | 4 |
| 380 WTL | 38" | 13" | 37 1/2" | 3/8" | 38 1/2" | 2 | 4 |
| 420 WTL | 42" | 13" | 41 1/2" | 1/2" | 43" | 2 | 4 |
| 480 WTL | 48" | 13" | 46 1/2" | 1/2" | 49" | 2 | 6 |

MODEL NO: WTL

DWG NO: WTL

**WTL
WATERTIGHT
SOLID COVER
MANHOLES**

FAIRFIELD INDUSTRIES, INC.

4483 CHOPPEE ROAD, SC 29440

PHONE: 843-461-3894 FAX: 843-461-3907

www.fairfield-industries.com

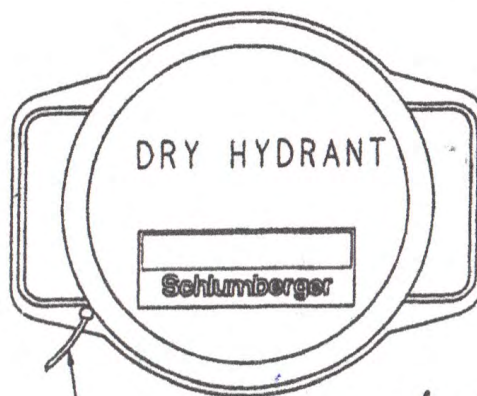
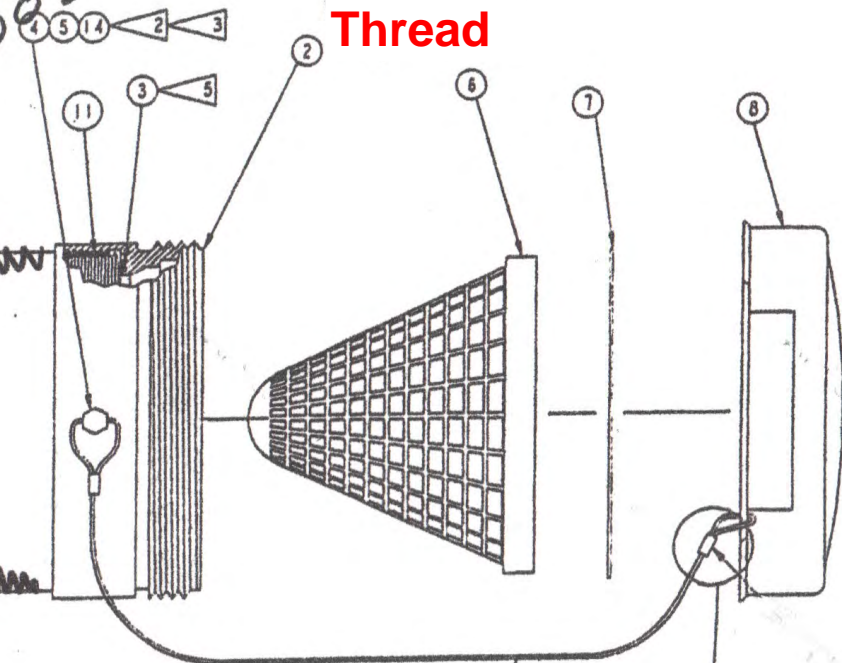
6" Dry Hydrant Connection – Cut Sheet

Male
read
2
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②
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⑧
⑨
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③ without PVC Sleeve
metal piece has 6" straight
Female Pipe Thread
with O'ring.

ETT, L.L.C.
751 Moon Branch Dr.
Dadeville, AL 36853
Ph/Fax (Toll Free) 877-827-2797

6" NST
Thread



Snap Cap as shown Threaded
Rocker Lug 9140-202

| Customer Special | |
|------------------|---|
| 9142-101 | STRAINER, FLAT, 6", PLASTIC |
| 9142-102 | STRAINER, FLAT, 5", PLASTIC |
| 9142-103 | STRAINER, FLAT, 4 1/2", PLASTIC |
| 9741-XXX | SL-14 CAP, ROCKER LUG SCREW-ON TYPE W/ CHAIN |

6" Threaded male ①

5" "

4 1/2" "

6" smooth PVC ②

" FLUSH CABLE PRIOR
TO CRIMPING.
SHARP WIRE MUST
NOT PROTRUDE.

5"

4 1/2"

6" without PVC ③

5" "

4 1/2" "

Dry Hydrant
6" NST X 6"
Double male
9140-2XX

8" Cistern Vent W/Sight Assembly – Cut Sheets

VENT & Sight Glass

Sight window
Green - Full
Red - Below 2 ft
check leaks

8" PVC
Pipe
Schedule 40

12" End Cap
8" straight
Coupling

Sched 80
PVC
8" Flange
Ref Dwg
9766-002
"Assembled +
Vent"

8" schedule
40 PVC
pipe
"must pass thru
Flange into tank"

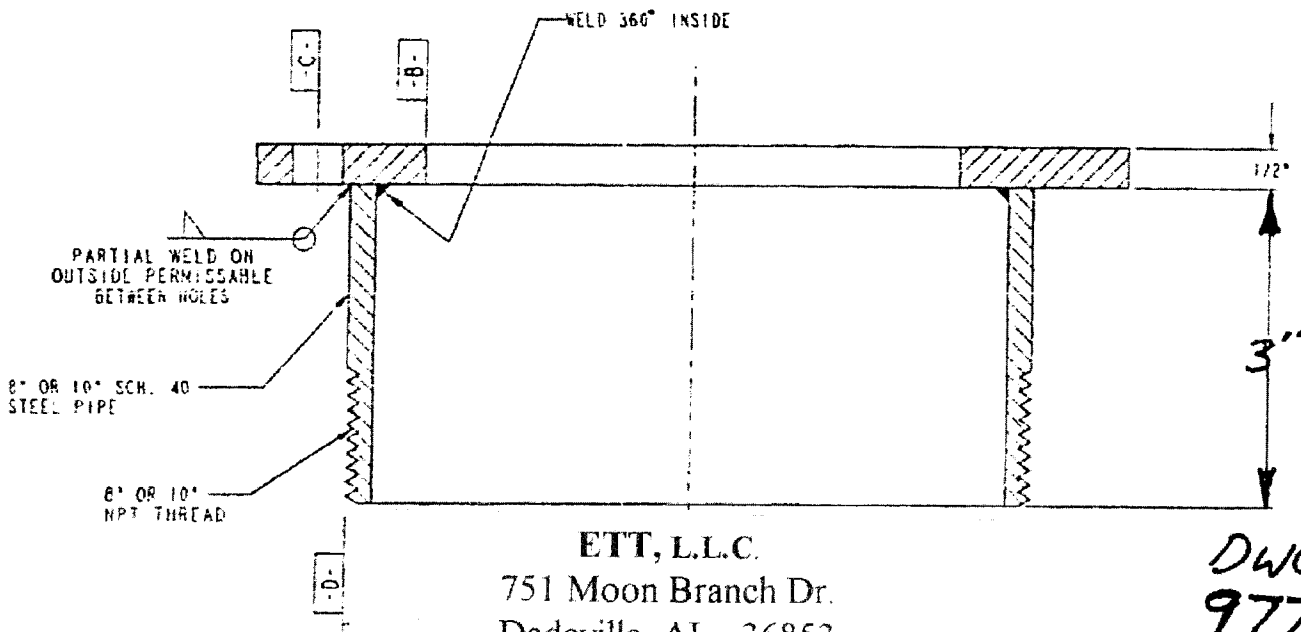
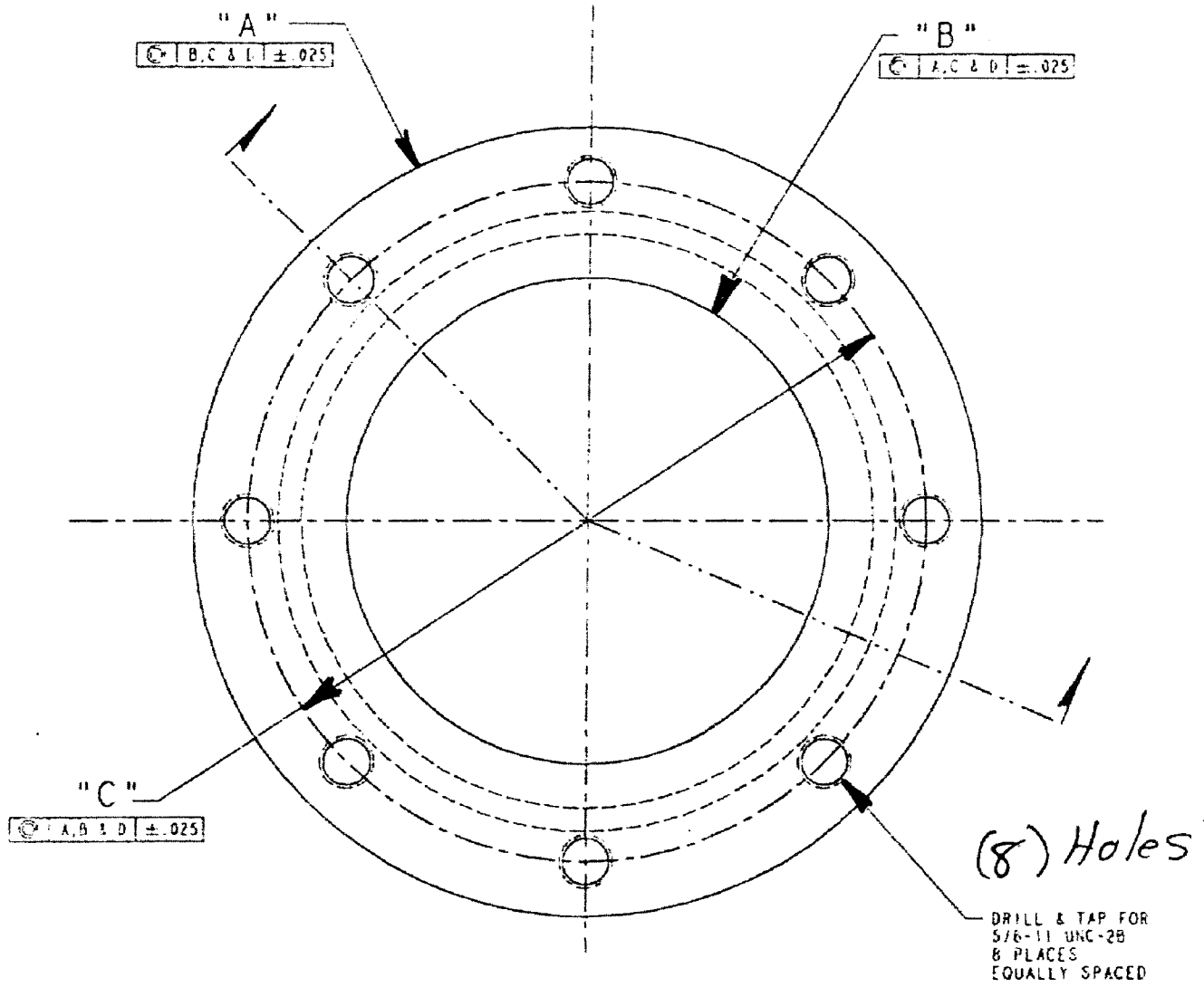
10" NPT

"Special"
Tank Adap.
Not needed
if Tank has
Flange TC
Dwg 9773-00
Dimension

Threaded
Tank Insert
10" NPT

-001
-002

| | | | |
|-------------------------|------------|----------|-----------|
| 8" X 6" SUPPORT FLANGE | 11.00 DIA. | 6.75 DIA | 9.50 DIA |
| 10" X 8" SUPPORT FLANGE | 13.50 DIA. | 8.75 DIA | 11.75 DIA |



ETT, L.L.C.
751 Moon Branch Dr.
Dadeville, AL 36852

DWG#
9773-00X

4" Fill Connection – Cut Sheets

Fill Assemblies

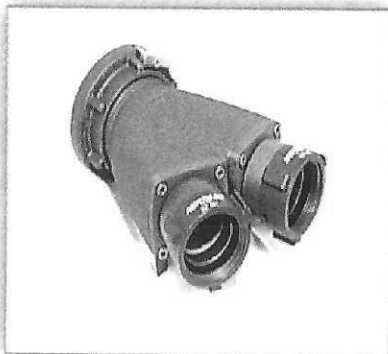
Storz



MSA3-440 4" Storz Fill x 30 Deg Elbow
Flat Plate Strainer included

SC 400 4" Storz Fill Cap w/Chain

2 Way Siamese



FSSV 4025 - 2 Way Siamese
4" MNPT x (2) 2 1/2" FNH
Flat Plate Strainers included
(Shipped without Plugs unless specified)

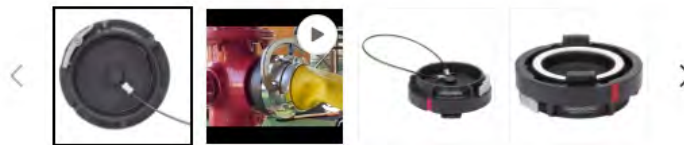
9138-403 - 2 1/2" M Plug

Double Siamese



DCS 4025F - Single Clapper
4" FNPT x (2) 2 1/2" FNH
4" Bottom Feed - Swing Check
Flat Plate Strainers included
(Price includes 2 Plugs w/Chain)

Aluminum 4" Storz Cap with Cable



Made In USA

Cap Size: 4 inches

Inside Distance Between Lugs: 4 1/2 inches (115mm)

Material: Aluminum

Cable Length: 18 inches

Locking Cap: Yes

Maximum Operating Pressure: 150 PSI

This cap will only connect to another 4 inch storz fitting

Gasket Pressure

Description

Aluminum storz cap with cable. Machined from forged 6061 - T6 aluminum and anodized. Buna-N gaskets to resist most hydrocarbons, oils, gasoline, acids and greases. Complies with DIN standards which require that Storz heads must be forged when used in firefighting applications.

A Storz fitting enables a quarter turn sexless connection, no female or male side, with another Storz fitting. Connection features hooks and flanges with seal made by built-in included gaskets.

Specifications

4" (100mm) Storz Adapter

-Inside Distance Between Lugs - 4 1/2 in (115mm)

-Number of Lugs - 2





SECTION 33 16 00
STORAGE TANKS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Underground Water Tanks:
 - 1. Tank installations in the following locations:
 - a. United States.
 - 2. For the following applications:
 - a. Fire Protection Standby Water Storage.

1.2 RELATED SECTIONS

- A. Section 02200 - Earthwork.
- B. Section 03300 - Concrete.

1.3 REFERENCES

- A. Underground Water Tanks in the United States:
 - 1. American Concrete Institute (ACI) standard ACI 318, Building Code Requirements for Structural Concrete.
 - 2. ANSI/AWWA D120 - Thermosetting Fiberglass-Reinforced Plastic Tanks.
 - 3. NFPA 22: Standard for Water Tanks for Private Fire Protection.
 - 4. NFPA 1142: Standard for Water Supplies for Suburban and Rural Fire Fighting.
 - 5. Tank manufacturer shall be recognized by Underwriters Laboratories as a manufacturer of tanks listed to the UL-1316 standard.

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300 - Administrative Requirements.
- B. Product Data: Submit manufacturer's data sheets on each product to be used, including, but not limited to, the following:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation manual and operating guidelines.
- C. Shop Drawings: Tank manufacturer shall submit the following for review and approval prior to fabrication of the tanks:
 - 1. Detailed shop drawings of each tank complete with all accessories supplied by the manufacturer.
 - 2. Detailed shipping, handling and installation instructions.

1.5 QUALITY ASSURANCE

- A. Tank installations in the United States:
 - 1. Regulatory Requirements: Comply with applicable requirements of the laws, codes,

ordinances, and regulations of Federal, State, and local authorities having jurisdiction.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. General: Comply with tank manufacturer's Installation and Operating Guidelines recommendations for delivery, storage, and tank handling.

1.7 WARRANTY

- A. Warranty: Provide manufacturer's standard limited warranty.

PART 2 PRODUCTS

2.1 MANUFACTURERS:

- A. Tank installations in the United States:
 - 1. Acceptable Manufacturer: Xerxes Corporation, which is located at: 7901 Xerxes Ave. S.; Minneapolis, MN 55431; Tel: 952-887-1890; Fax: 952-887-1882; Email: info@xerxes.com; Web: www.xerxes.com
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600 - Product Requirements.

2.2 UNDERGROUND WATER TANKS

- A. Tank Design - Fiberglass reinforced plastic (FRP) tanks:
 - 1. The tank size, fittings and accessories shall be as shown on the drawings.
 - 2. Tank shall be manufactured with structural ribs which are fabricated as in integral part of the tank wall.
 - 3. Tank shall be manufactured with a laminate consisting of resin and glass fiber reinforcement only. No sand/silica fillers or resin extenders shall be used.
 - 4. Tank shall be vented to atmospheric pressure.
 - 5. Tank shall be capable of handling liquids with specific gravity up to 1.1
 - 6. Tank shall be compatible with liquids identified in the manufacturer's standard limited warranty.
- B. Loading Conditions - Tank shall meet the following design criteria:
 - 1. Internal Load - Tank shall be designed to withstand a 5-psig (35 kPa) air-pressure test with a 5:1 safety factor.
 - 2. Surface Loads - Tank shall be designed to withstand surface H-20 and HS-20 axle loads when properly installed according to manufacturer's current Installation Manual and Operating Guidelines.
 - 3. External Hydrostatic Pressure - Tank shall be designed for 7 feet (2.1 m) of overburden over the top of the tank, the hole fully flooded, and a safety factor of 5:1 against general buckling.
- C. Fire Protection Standby Water Storage Applications:
 - 1. Governing Standards, as applicable:
 - a. ANSI/AWWA D120 - Thermosetting Fiberglass-Reinforced Plastic Tanks.
 - b. American Concrete Institute (ACI) standard ACI 318, Building Code Requirements for Structural Concrete.
 - c. NFPA 22: Standard for Water Tanks for Private Fire Protection.
 - d. NFPA 1142: Standard for Water Supplies for Suburban and Rural Fire Fighting.
 - e. Tank manufacturer shall be recognized by Underwriters Laboratories (UL) as a manufacturer of tanks listed to the UL-1316 standard.
 - 2. Tank Design: Single-Wall or Double-Wall vessel as specified and shown on the

Drawings.

- a. Interstitial Space (Double-Wall Tanks only):
 - 1) The interstitial space between the primary and secondary walls shall be constructed with a glass reinforcement material such as Parabeam, which provides a structural bond between the two tank walls, while creating a defined interstice that allows for free flow of liquid.
 - 2) A tank top fitting shall be provided to allow for a monitoring sensor to be installed at the bottom of the interstice.
 - 3) The interstice of the tank shall be designed to withstand 20-psig (138 kPa) pressure.
3. Tank Accessories - Fire Protection Standby Water Storage Applications:
 - a. Tank Anchoring
 - 1) Anchor straps shall be as supplied by tank manufacturer and designed for a maximum load of 25,000 lbs (11340 kg).
 - 2) Galvanized turnbuckles shall be supplied by the tank manufacturer.
 - 3) Prefabricated concrete anchors shall be supplied by the tank manufacturer, designed to the ACI 318 standard, manufactured with 4,000 psi concrete and shall have adjustable anchor points.
 - b. Access Openings:
 - 1) All access openings shall have a diameter of 24 inches or 30 inches, complete with riser, lid and necessary hardware.
 - c. Attached Access Risers:
 - 1) Attached access risers shall be PVC or FRP as supplied by tank manufacturer.
 - 2) Attached access risers shall be 32" min diameter
 - 3) Access risers shall be attached to access openings during installation utilizing adhesive or FRP bonding kits as supplied by the tank manufacturer.
 - d. Piping and Fittings:
 - 1) Tank shall be equipped with factory-installed threaded fittings, or pipe stubs.
 - 2) PVC piping shall at a minimum meet the requirements of ANSI Schedule 40.
 - 3) All flanged nozzles shall be flanged and flat-faced, and conform to Class 150 bolting patterns as specified in ANSI/ASME/ B16.5.
 - 4) Carbon steel and stainless steel NPT fittings shall withstand a minimum of 150 foot-pounds (203 NM) of torque and 1,000 foot-pounds (1356 NM) of bending, both with a 2:1 safety factor.
 - e. Manway Openings:
 - 1) The standard manway shall be flanged, 32" min I.D. and complete with gaskets, bolts and cover.
 - 2) Manway openings shall be designed to withstand 5-psig (35 kPa) test pressure with a 5:1 safety factor.
 - f. Ladders:
 - 1) Ladders shall be the standard FRP ladder as supplied by tank manufacturer.
 - g. Pump Platforms:
 - 1) FRP pump platforms shall be supplied by tank manufacturer.
 - h. Internal Piping
 - 1) All internal piping shall be supplied by tank manufacturer.
 - 2) All FRP nozzles for fire pump supply shall have an anti-vortex plate factory installed.
 - i. Suction/Fill tubes:
 - 1) Vertical draft/fill tubes shall be a minimum of PVC SCH 40 or FRP.
 - 2) Vertical draft /fill tubes shall be factory installed.
 - 3) Vertical draft /fill tubes shall terminate 4 inches (102 mm) above the

- bottom of tank.
- 4) Vertical draft tubes shall have anti-vortex plate factory installed.

PART 3 EXECUTION

3.1 TESTING

- A. Tank shall be tested according to the tank manufacturer's Installation Manual and Operating Guidelines in effect at time of installation.

3.2 INSTALLATION

- A. Tank shall be installed according to the tank manufacturer's Installation Manual and Operating Guidelines in effect at time of installation.

END OF SECTION